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A SIMULATION MODEL TO EVALUATE
THE IMPACT OF PROVISIONING ON THE OPERATIONAL
AVAILABILITY OF NAVY TRAINING DEVICES

BY

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B.S.E., Virginia Polytechnic Institute
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RESEARCH REPORT

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for the degree of Master of Science in Engineering
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ABSTRACT

This paper presents the considerations that must be taken into account when formalizing a simulation model to determine the operational availability of a Navy training device.

Consideration is given to those design and logistic support parameters that impact the general simulation model before it is formulated. These parameters, are then used as guidelines to collect and screen the data available for use in the general model.

The general model is then translated into a computer simulation model. A specific training site is then chosen and data gathered to be used in the computer model. Design and logistic support parameters given consideration in this specific case were; component Mean-time-between-failures, repair capabilities (manual or automatic test equipment, and depot), spares provisioning, and repair or replacement times.

The simulation model was then exercised by changing the provisioning on-site to determine its effect on the trainers operational availability. Of significant notice was the effects that provisioning had on manpower requirements in the area of maintenance.

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I. INTRODUCTION

Background

Maintenance of operating systems and the effect that certain "logistic support" variables has on "system availability" have always been of paramount interest to decision makers. In the realm of Navy systems "system availability" plays a key role in the allocation of national funds. The system may be defined as the Navy's operating forces, a subsystem of it, or just a particular piece of equipment within it. Consequently, since the availability of each component part plays an important part in establishing the availability of the whole systems, it becomes extremely important to ensure this availability at the lowest level of the system.

The Navy, in one of its current directives,¹ has established its criteria for measuring the "Operational Availability (A_0)" of its systems. Simply, the Navy's description of A_0 is "the expected percentage of time that a weapon system or individual equipment will be ready

¹U. S. Department of the Navy, Office of the Naval Material Command. Naval Material Instruction 3000.2. Washington, D. C.: Government Printing Office, 21 January, 1981)

to perform satisfactorily in an operating environment" or more generally "System Uptime/(System Uptime plus Downtime)."

Within the past several years, concurrent with the decrease in hostile military actions, the Navy has found an increasing need to find ways to effectively train its personnel without the loss of life or equipment. This need, to a large degree, has been met by the employment of training devices that range in complexity from relatively simple devices to large sophisticated weapon system trainers. Along with this increase in demand for trainers has come the need to make them operationally available to the personnel using them, thereby reducing the time necessary to complete training objectives and consequently increasing the availability of the trainer to more personnel.

To increase the "expected percentage of time" that these training devices are ready to perform requires a decision on what the proper mix of logistic support and design criteria will bring about this increase. In the area of design such factors as maintainability and reliability engineering take on an important role in increasing equipment availability. Any weaknesses in adapting proper design criteria will carry over into the area of operational support. Therefore, it is extremely important that close

coordination exist between those responsible for design and those ensuring proper logistic support. With the existence of this close coordination the logistician can make the appropriate decisions on such logistic variables as; provisioning of spares and repair equipment, maintenance documentation, personnel support and training of support personnel.

Objectives of Research Project

It is the objective of this research to derive a computer simulation program to determine the Operational Availability (A_0) of Navy training devices based on the initial provisioning philosophy (spare components) at the training site. To accomplish this requires the collection of information about the major program parameters that define A_0 . These parameters, are inherent in the design criteria and logistic support variables discussed above. Specifically, they are dictated by the maintainability concept (repair philosophy) of the trainer which establishes the level of repair (sub-assembly, circuit card, or IC chip) necessary to minimize training equipment downtime. Information collected on these parameters was obtained from local sources at the Naval Training Equipment

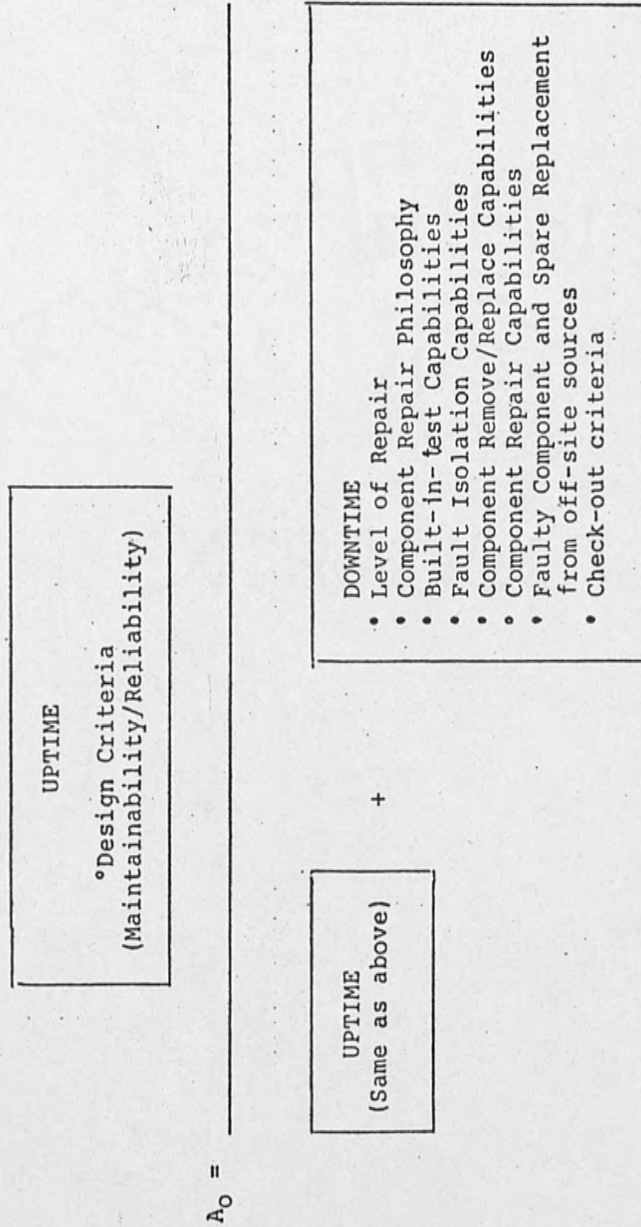


Fig. 1 Parameters of operational availability

(NTEC), Orlando, Florida or by researching several studies conducted by the NTEV.^{2, 3}

Once these parameters were determined a general model could be constructed which best represents most training device repair capabilities. This general model could then be molded to represent any particular training site situation by choosing the particular set of parameters which best describe it. With these parameters fixed, it becomes a simply matter of choosing which one becomes the variable in driving A_0 . In this case the choice was "faulty components and spare replacement from off-site sources;" which is circumvented by provisioning of spare components.

A general description of the parameters which influence the model are given in the following section.

General Description of the Model

Using the parameters given above a general simulation model was developed that represented most training sites.

²James T. Newell, Simulation Model to Evaluate Performance of Operational Systems and Their Impact on Repair Shop Activity at a Navy Field Site (Orlando, Fla.: Naval Training Equipment Center, 1980)

³George W. Campbell, ATE Economic Feasibility Study on the A6E Weapons System Trainer, Preliminary Study, (Orlando, Fla.: Naval Training Equipment Center, 1980)

This model is depicted in Figure 2 along with the parameters that influence each action or decision. A description of each of these parameters follows:

(1) Design criteria - Decisions on equipment design during the development phase of procurement in those disciplines that influence trainer reliability and maintainability; i.e., human factors, safety, redundancy, etc.

(2) Level of repair - Level of the trainer to which a fault can be isolated using built-in-test equipment, trainer software diagnostics and special types of equipment. At this level it normally only takes the removal and repair or replacement of the faulty component in order to place the trainer back in operation. The term component, unless otherwise stipulated, will be used throughout this paper to mean faulty components removed at this level.

(3) Component repair philosophy - A determination about which trainer faulty components should be repaired on-site and the means (types of repair facilities) to be used to repair them.

(4) Built-in-test capabilities - Special types of built in trainer hardware and software capabilities and special types of equipment to diagnose trainer faults.

(5) Fault isolation capabilities - The capability to fault isolate to the trainers "level of repair" using the trainer's built-in-test capabilities."

(6) Component remove/replace capabilities - The capability to remove/replace a faulty component. This capability is a function of the "design criteria" employed during development of the trainer which greatly influences the human physical effort to perform it.

(7) Component repair capabilities - The types of repair facilities maintained at the training site to accomplish repair of faulty components that are judged to be site repairable according to the trainer "component repair philosophy."

(8) Faulty component and spare replacement from off-site sources - A determination about which trainer components should not be repaired on-site making it necessary to either maintain spares on-site or procure replacements off-site. Also, includes a determination about which on-site repairable components should be spared and the rationale for doing so.

(9) Check-out criteria - A means to determine if the suspected faulty component is indeed the fault that placed the trainer in an inoperatable status.

With the completion of the general model it became necessary to select a training site and trainer from which to collect data on the parameters in order to develop a specific real life model to be simulated.

This data had recently been collected on the A6E Weapons System Trainer (WST) located at Naval Air Station Orea, Virginia, (Figure 3) for analysis³ to determine the most economically feasible mixture of "component repair" and "faulty component and spare replacement from off-site sources" philosophies. Therefore, this trainer was chosen to be simulated.

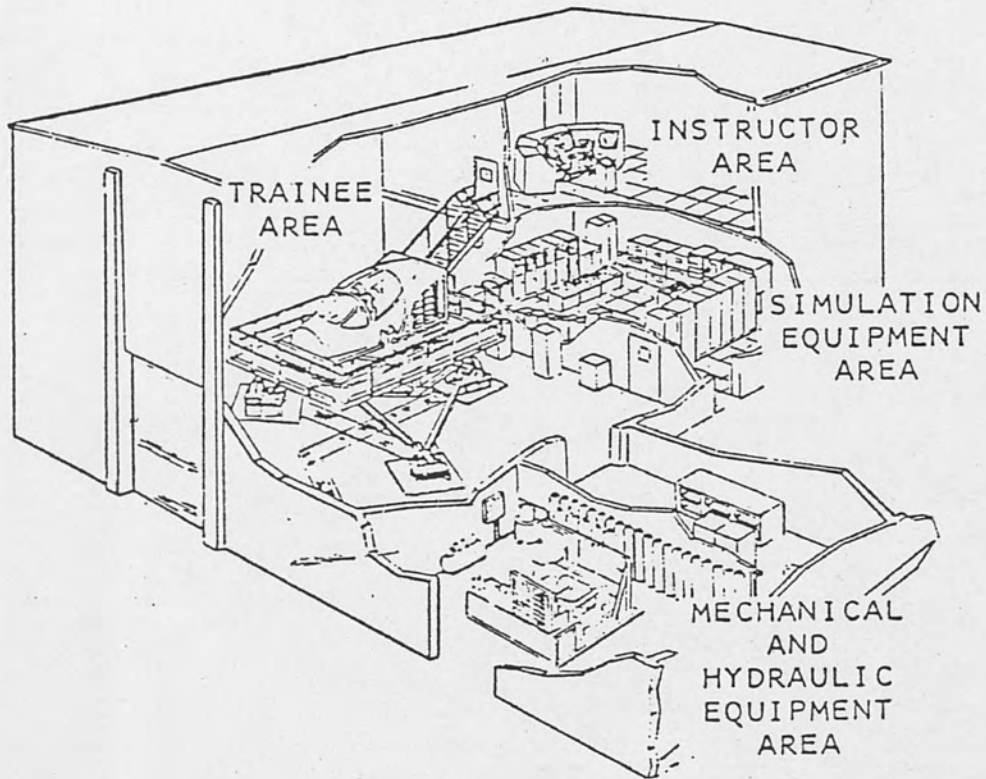


Fig. 3 A6E Weapon Systems Trainer
Oceana Naval Air Station

Source: U.S. Department of the Navy, Office of the Naval
Material Command. Naval Material Instruction 3000.2.
Washington, D.C. 21 January, 1981

II. DEVELOPMENT OF THE MODEL

Specific Parameters of the Model

Using the data collected on the specific parameters that influence the operational availability of the A6E Weapons System Trainer a model was constructed to simulate its operational availability. A facsimile of the data collection form is contained in Appendix G. This model was then programed using the Simulation Language an Alternate Method (SLAM)⁴ software package on file at the Naval Data Automation Facility (NAVDAF), Naval Training Center, Orlando, Florida.

SLAM was chosen as the appropriate discrete simulation language because it offers the advantage to the user of programing his own special discrete events that may not be in the software package. This feature was needed in this model for the purpose of writing discrete events to maintain special files on spares inventory, generate and track trainer faults, and perform bookkeeping on trainer downtime and repair times.

4

A. Alan B. Pritsker, and Claude Dennis Pegden, Introduction to Simulation and Slam (West Lafayette, IN.: Systems Publishing Corporation, 1979).

The specific parameters that control A_0 for the A6E WST were determined to be the following:

(1) Design criteria - The trainer was designed for a reliability Mean-Time-Between-Failures (MTBF) goal as determined in a serial model using both empirical and analytically generated MTBF data of its component parts which were derated by a factor of 5. It is a common practice at the NTEC to derate almost all reliability data by a factor of 5 to 7 to approximate real life situations. Its maintainability Mean-Time-To-Repair (MTTR) was determined in the same fashion. These values are 40 hours (MTBF) and 30 minutes (MTTR) respectively.

(2) Level of repair - The level of repair was restricted to electronic components. The majority of these electronic components were circuit cards with the exception of cables, relays, power supplies, and a few miscellaneous components.

(3) Component repair philosophy - The component repair philosophy used in this study was the same as that used in an automatic test equipment (ATE) feasibility study³ conducted by the NTEC on this trainer. The study was conducted to determine if it were more economical to repair circuit cards on site using special ATE or procure them off-site through vendors. The modes of repair are

described in the "component repair capabilities" parameter description.

(4) Built-In-Test Capabilities - The trainer had built-in-test capabilities which could be used to isolate trainer faults down to the "level of repair." These capabilities were available through the use of both software diagnostics (daily readiness test (DRED) and special sub-system component isolation software techniques) and special built-in-hardware test circuitry.

(5) Fault isolation capabilities - The trainer faults could be isolated to the circuit card, relay, or power supply level.⁵

(6) Component remove/replace capability - Most components could be removed and replaced with minimal ease. The trainer was designed to permit quick access to circuit cards, power supplies and relays to reduce the human effort required to remove or replace them.

(7) Component repair capabilities - All components chosen to be repaired on-site were to be repaired using one of two methods; (1) manual test equipment such as oscilloscopes, voltmeters, and the like, (2) ATE - specifically, the AFIT and L135 circuit card testers for digital and analog cards respectively.

⁵U. S. Department of Navy, Commanding Officer, Naval Training Center, Preliminary Technical Manual Maintenance Instructions A6E Weapon System Trainer (NAVTRADEV P-4177-1), (Orlando, Florida, October 1979).

(8) Faulty component and spare replacement from off-site sources - The provisioning status of the trainer at the time of the ATE feasibility study³ is shown in the "Initial Inventory File" of the simulation results (Chapter III).

It should be noted that even though a component could be repaired on-site, it was sometimes determined that it was wise to maintain a spare component on-site because of an anticipated excessively long repair time or high failure rate for the component. In addition, if a component were duplicated many times in the trainer or determined to be mission critical it, also was spared.

(9) Check-out criteria - To determine if the trainer had been repaired the built-in-test capabilities were exercised and the results noted before placing the trainer into an operational state.

Detailed Operating Requirements of the Model

The model which is representative of these parameters is shown in Figure 4 through 7. Basically the model can be divided into four main phases which are; (1) Phase I - Failure Analysis, (2) Phase II - Repair Trainer, (3) Phase III - Repair Bad Component or Order Replacement Spare, and (4) Phase IV - Records. This method of structuring the model made it simple to follow the flow of an entity

as it progresses through it. The SLAM Network (Appendix A) has also been subdivided into these phases for ease of interpretation.

Phase I - Failure Analysis (Figure 4)

Block A1: An inventory file (SLAM File No.1) of all of the electronic components that make up the trainer. Each entry in the file represents one electronic component and has seven attributes assigned to it. These attributes are used to control the flow of a trainer failure (entity) through the model. A description of these attributes is given in the "Initial Inventory File" on page 35.

Block A2: An entity is created which takes on different attribute values (failure times, failed component number, repair times, etc.) as it flows through the model.

Block A3: The trainer failure interarrival time is taken as the future failure time of the first component linked up in a special SLAM file (SLAM File No.4). This file is used to store future failure times of components with a mission criticality of greater than or equal to .7. These future failure times were generated using SLAM's exponential pseudorandom number generator and the failure rate (derived by multiplying component's failure rate by number of like components in device) of each component. They were then linked in the file lowest future failure time first. After the entity failure flowing through this block took on the component number of the first entry in this file all other entries were then updated to make

them relative. This was done simply by subtracting all trainer operational time (training, fault isolate, and check-out times) from each components future failure time. To reduce computer execution time only those critical components with the lowest initially generated future failure times that did not exceed total simulation time were retained in the file for future processing. After an entity had taken on a failed component number a new failure time was generated for the removed component and placed, lowest failure time first, back in the file. These functions are all accomplished in the SLAM Event Module (Event 1), Appendix B. In addition, to determine the MTBF of the trainer a special computer program routine was included in the SLAM Event Module (Event 1), Appendix B, of the model. This routine used the failure rate of all trainer critical components to derive the trainer MTBF.

Block A4: The failed component is taken as the first component of SLAM File No. 4.

Block A5: The time necessary to fault isolate a trainer failure to a suspected failed component is assigned to the entity as it flows through this block. It is assumed that another failure will not occur during this time. This time is generated using a pseudorandom number generator. Its probability distribution function (pdf) and numeral values as they were supplied by the training site are contained in Table 1.

Block A6: Within the SLAM Event Module Event 2 was written to update the initial inventory file created in block A1 whenever a component on order had arrived since the last trainer failure had occurred. This is accomplished by comparing the arrival time of components on order which are stored in SLAM File No. 2 with the current time of the entity flowing through this block. If a spare(s) had arrived at the site the pending order was deleted from SLAM File No. 2, recorded in SLAM File No. 5 for future reporting, and the initial inventory file updated.

Decision D1: A search is made of the inventory file to determine if a spare is on hand. This action is accomplished in Event 2 of the SLAM Event Module. If a spare is on hand it is assigned to the entity flowing through the block and routed to Phase II - Repair Trainer of the model. If not the entity is routed to Phase III - Repair Bad Component or Order Replacement Spare of the model for repair of suspected faulty component.

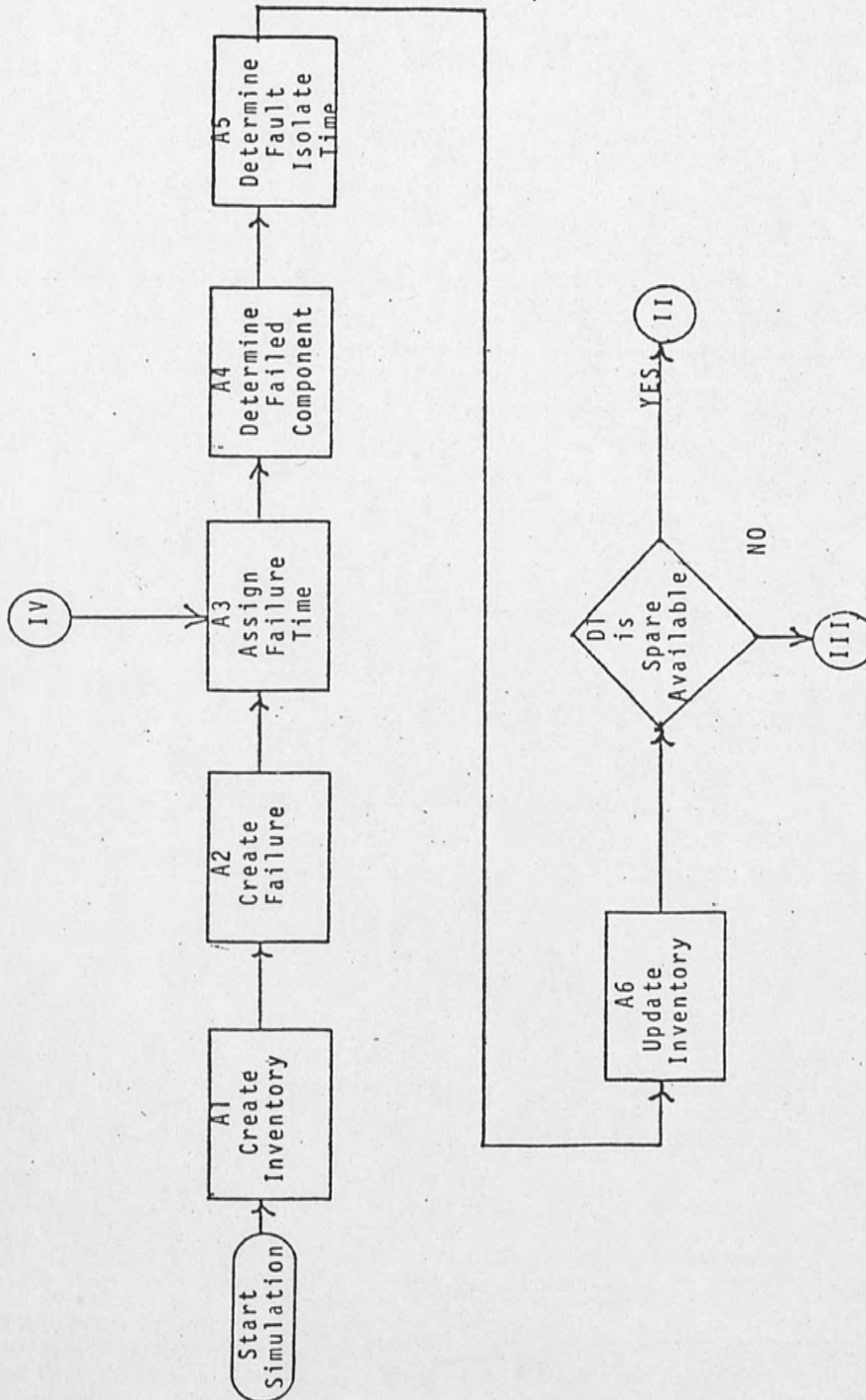


Fig. 4 Phase I - Failure Analysis

Phase II - Repair Trainer

Block B1: The time necessary to remove the suspected faulty component and replace it if a spare is on-site or after repair of faulty component. An entity may enter this block from either Phase I - Failure Analysis or Phase III - Repair Bad Component or Order Replacement Spare. This time is then assigned to the entity as it flows through the block. It is assumed that the meantime is not significantly different from the meantime to remove/replace a component from the trainer. Therefore, both actions are taken to be one. Refer to Table 1 for pqf and numerical values used in this block.

Block B2: The time necessary to validate the suspected fault is assigned to the entity as it flows through the block. The Decision D2 block is used as the means to determine which suspected faults become valid ones. Refer to Table 1 for pdf and numerical values used in this block.

Decision D2: A decision is made at this point in the model on the validity of the suspected fault. Based on information received from the training site 10% of all suspected faults are erroneous ones, therefore, that percentage are randomly chosen to be invalid diagnoses and the entity is routed to Phase IV - Records to record the incorrect diagnosis. The other 90% are routed to Decision 3 block.

Decision D3: At this point if a spare has been used to make the repair (indicated in Attribute 5 of the entity) the entity is passed on to Phase III - Repair Bad Component or Order Replacement Spare for procurement of a replacement spare. If no spare was available then the entity has already been processed through Phase II (repair of component completed) and the entity is routed to Phase IV - Records for recording of failure data.

Phase III - Repair Bad Component or
Order Replacement Spare

Decision D4: Entities arrive at this decision point from Phase I - Failure Analysis (no spare on-site-repair action required) or from Phase II - Repair Trainer for procurement of a replacement spare. At this point a decision is made as to whether this is a local repair/replacement action. If it is a local action then (indicated in Attribute 1 of the entity) is passed on to Decision D5 block. If it is a depot action it is passed on to the Decision D7 block.

Decision D5: A determination as to whether this is a manual or ATE repair (indicated in Attribute 2 of the entity) is made at this point. A manual repair decision routes the entity to its respective Replacement/Repair

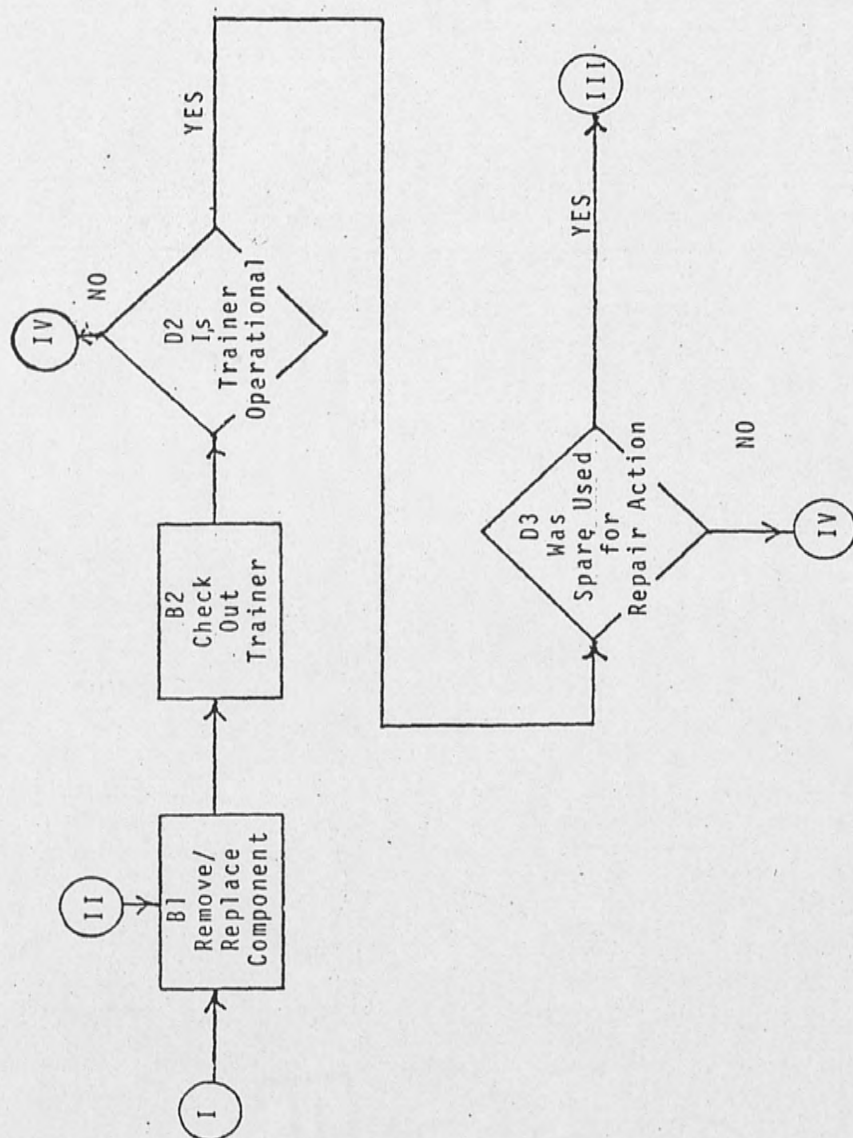


Fig. 5 Phase II - Repair Trainer

(R/R) Mode block, whereas an ATE repair decision routes the entity to the Decision D6 block.

Decision D6: An entity entering this block is either routed to the L135 R/R Mode block or the AFTT R/R Mode block as determined by special coding in Attribute 3 of the entity.

Decision D7: Each R/R Mode has this decision block in it. Here a decision is made to either repair a faulty component or order a replacement for a spare that was just used in repairing the trainer. If a component requires repairing then the entity is routed to Block C1. If a spare needs replacing the entity is routed to Block C2 of the model.

Block C1: A time required to repair the faulty component is randomly generated according to the pdf and numerical values given in Table 1. This time is assigned to the entity as it flows through this block. The entity is then sent to Phase II - Repair Trainer for repair of the trainer. Each R/R Mode has this block in it.

Block C2: A time of receipt for a spare replacement is generated in this block and assigned to the entity as it passes through the block. This time is randomly generated according to the pdf and numerical values given in Table 1. The entity is then routed to Phase IV - Records where an outstanding replacement ordered is recorded. Each R/R Mode

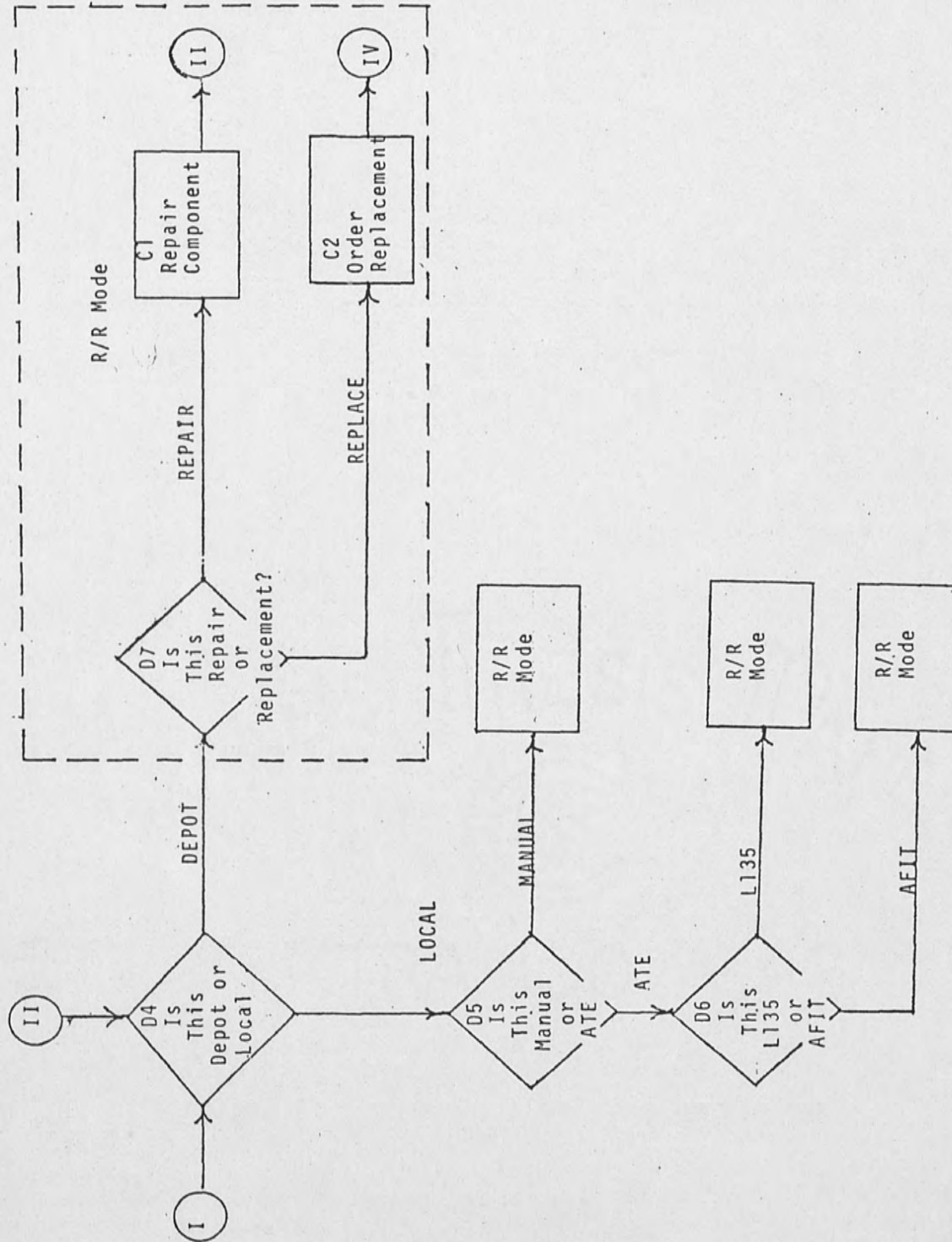


Fig. 6 Phase III - Repair Bad Component or Order Replacement Spare

Table 1

Pseudorandom Number Generator Data for
Repair/Replacement Actions

| Maintenance Mode | Probability Distribution FCN | MTTR | S. DEV. |
|------------------|----------------------------------|-------------------------|-------------------------|
| * AFIT | Random Normal | 120 Min | 30 Min |
| * L135 | Random Normal | 45 Min | 15 Min |
| * Manual Repair | Random Normal | 360 Min | 180 Min |
| DEPOT REPAIR | Case (1) Order Replacement | | |
| | Random Normal | 86,400 Min (60 days) | 43,200 Min (30 day,) |
| | Case (2) Immediate Repair Action | | |
| | Random Normal | 28,800 Min (20 days) | 14,400 Min (10 days) |

* Repair and replacement times for these maintenance modes are not considered to be significantly different. Therefore, identical repair/replacement times are used for each case.

has this block in it.

Phase IV - Records

Block E1: An entity arriving at this block is coming from Phase III - Repair Bad Component or Order Replacement Spare where a time for receipt of a replacement spare has just been assigned to it. At this point in the model the inventory file (SLAM File 2) is entered through Event 3 of the SLAM Event Module to reduce inventory of spares on-site for that particular component by one. The entity then continues to Block E2 of the model.

Block E2: In this block an entity enters SLAM File 2 through Event 3 of the SLAM Event Module to record the pending arrival time of a replacement spare that was used to repair the trainer during this downtime. The entity then continues on to Block E3.

Block E3: Only one entity is ever generated in this model and when it is destroyed simulation time ceases. It takes on the attributes of a new trainer failure each time it returns to Phase I - Failure Analysis from Decision D8. Consequently, a special time scheme was necessary to determine and record trainer total repair time, chargeable repair time, and current operational availability. This time scheme is provided in Event 4 of the SLAM Event Module.

Chargeable repair time is based on a 16 hour a day, 5 day a week, 52 weeks per year trainer operational requirement. All other time is non-chargeable repair time. Special provisions are incorporated to ensure that any repair time that occurs during non-chargeable repair time periods is not charged to operational availability. If a trainer repair action is completed during scheduled training time training immediately commences. However, if a normal repair action is completed during a non-chargeable repair time period, normal trainer operation commences at 8 AM on the next operational day. Figure 8 depicts this requirement. After trainer operational time, total repair time, chargeable repair time and current operational availability are determined for entities entering this block from Block E2 and Phase II - Repair Trainer these values are recorded in SLAM File 3. All entities are then routed to Decision D8 of the model.

Decision D8: Based on a predetermined simulation time simulation is either routed through Block 3 and subsequent termination or the entity is returned to Phase I - Failure Analysis for generation of a new failure.

Block E4: Just prior to termination of simulation a special set of files is generated in Event 5 of the SLAM Event Module. A summary of these files is presented in Chapter III of this paper.

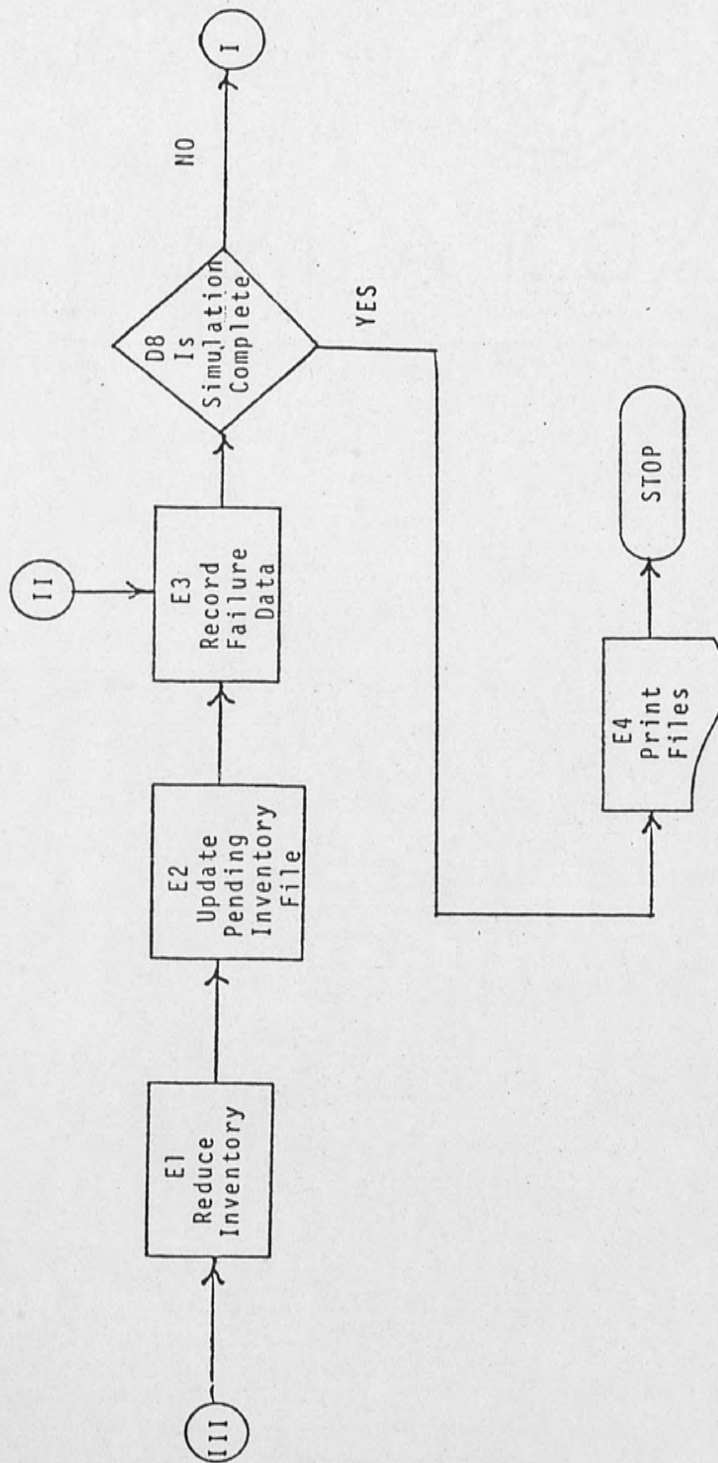


Fig. 7 Phase IV - Records

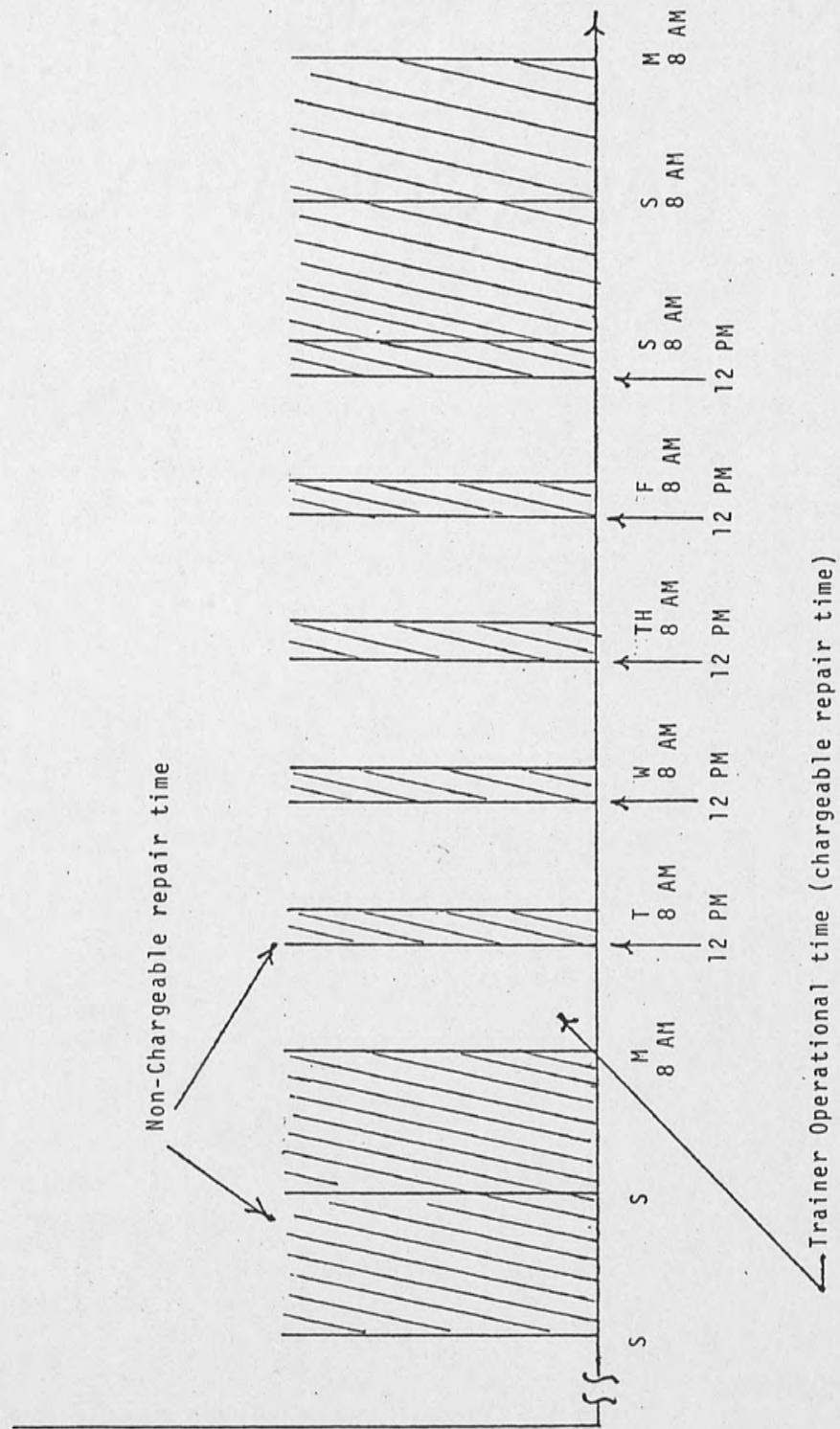


Fig. 8 Trainer operational requirements

III - MODEL RESULTS

The simulation model was exercised for varying lengths of simulation time to determine when the change in A_0 was less than or equal to .005 (1/2%) for any repair action. This occurred at between 4 and 5 years of simulation time (refer to File 3 - Failure Summary). Therefore, a simulation time of 5 years was chosen for determining the initial provisioning desired on-site. This 5 year simulation time falls well within the normal 10 year minimum desired design life span for most trainers.

Using the initial provisioning obtained from the training site a simulation run was conducted for a 5 year period. The "Failure Summary" (File 3) results were analyzed to determine if the frequency of simulated failures closely approximated the theoretical apportionment of failures. The results of this analysis are shown in Table 2 - Failure Rate Analysis and do indicate that this is true. By using the SLAM data collection function provided within the software package a Histogram of the failure interarrival times was generated. The results from this initial provisioning run are shown in "Histogram Number 1" of Appendix F. The meantime for this exponentially distributed histogram is given in the SLAM Summary Report (Appendix E) as 2351 minutes which closely approximates the theoretical Trainer MTBF of 2297.5 shown in Appendix E. Further,

TABLE 2
FAILURE RATE ANALYSIS

| Component Number | ¹ Theoretical Relative Frequency % | ² Simulated Relative Frequency % |
|------------------|--|--|
| 286 | 11.8 | 11.9 |
| 271 | 10.6 | 11.9 |
| 77 | 9.1 | 7.8 |
| 189 | 3.3 | 5.8 |
| 193 | 2.5 | 2.4 |
| 194 | 1.8 | 2.4 |
| 21 | 1.2 | .3 |
| 103 | 1.2 | 1.7 |
| 104 | 1.2 | 1.0 |
| 326 | 1.2 | .3 |

(1) Theoretical Relative Frequency = $\frac{\text{Component Failure Rate}}{\text{Trainer Failure Rate}}$

(2) Simulated Relative Frequency = $\frac{\text{Number of Simulated Failures Per Component}}{\text{Total Number of Simulated Failures}}$

applying the Central Limit Theorem⁶ to the mean interarrival time of the final simulation run (largest n) should result in 95% of all \bar{x} occurring within:

$$\bar{x} = \mu \pm 2\sigma_{\bar{x}}, \text{ where } \sigma_{\bar{x}} = \frac{\sigma_x}{\sqrt{n}}$$

\bar{x} = Simulated mean of x_i

μ = True mean of x_i

$\sigma_{\bar{x}}$ = Simulated Standard deviation of x_i

σ_x = True Standard deviation of $x_i = \mu_x$ for exponential distribution

n = Number simulated faults

therefore,

$$\bar{x} = 2297.5 \pm 2 (87.4), \text{ where } \sigma_{\bar{x}} = \frac{2297.5}{\sqrt{692}} = 87.4$$

or

$$\bar{x} \text{ should fall within } 2122.7 \leq \bar{x} \leq 2472.3$$

Referring to Table 3 we find this is true.

Those components that contributed greatest to any significant (greater than 960 minutes) change in trainer downtime are of the depot repair or replace category. Within this category those components that fail more frequently are the ones which either have a large quantity in the trainer or a high failure rate. Consequently, after the initial provisioning simulation run three more runs were conducted using the provisioning rationale given in Table 3. The results of this provisioning philosophy are shown in this table:

⁶Neter, John, and William Wasserman, Fundamental Statistics for Business and Economics (Boston, MA.: Allyn and Bacon, Inc., 1966).

TABLE 3
SIMULATION RESULTS

| Simulation Run | Provisioning Changes | | | | Resultant A_0 | Number Repair Actions | Resultant Mean Inter-arrival Time (mins) |
|----------------|----------------------|------------------|----------------|------------------|-----------------|-----------------------|--|
| | Spares On-Site | Component Number | Spares On-Site | Component Number | | | |
| 1 | Initial Provisioning | | | | .429 | 295 | 2344 |
| a ₂ | 1 | 181 | 1 | 232 | .573 | 400 | 2400 |
| | 1 | 189 | 1 | 243 | | | |
| | 1 | 190 | 1 | 244 | | | |
| | 1 | 191 | 1 | 245 | | | |
| | 1 | 193 | 1 | 260 | | | |
| | 1 | 212 | | | | | |
| b ₃ | 1 | 47 | 2 | 191 | .738 | 561 | 2377 |
| | 1 | 48 | 2 | 193 | | | |
| | 1 | 61 | 1 | 219 | | | |
| | 1 | 72 | 1 | 227 | | | |
| | 1 | 79 | 1 | 231 | | | |
| | 1 | 87 | 1 | 233 | | | |
| | 1 | 144 | 1 | 242 | | | |
| | 1 | 171 | 2 | 243 | | | |
| | 2 | 189 | 1 | 258 | | | |
| | 1 | 222 | 2 | 260 | | | |
| | 1 | 244 | 1 | 333 | | | |
| | | | | | | | |
| c ₄ | 1 | 15 | 2 | 194 | .889 | 692 | 2444 |
| | 1 | 61 | 1 | 232 | | | |
| | 1 | 64 | 2 | 233 | | | |
| | 1 | 82 | 1 | 238 | | | |
| | 1 | 101 | 1 | 245 | | | |
| | 2 | 103 | 2 | 318 | | | |
| | 2 | 147 | 2 | 333 | | | |
| | 3 | 189 | 2 | 181 | | | |
| | 1 | 190 | 2 | 242 | | | |
| | 2 | 191 | | | | | |
| | 3 | 193 | | | | | |
| | | | | | | | |

Notes:

- If conditions 1, 2, and 3 are met for a component place one spare in inventory.
- If conditions 1 and 2 are met for a component add one more spare to provisioning of run 2 in inventory.
- If condition 1 is met for a component add one more spare to provisioning of run 3 in inventory.

Conditions

- Chargeable repair time appearing in Failure Summary (File 3) equal to or greater than 960 minutes (1 day).
- No spares in initial provisioning simulation run.
- Component failed at least twice during simulation run as shown in Failure Summary (File 3).

Reports

Five special files are generated within the Event Module at the end of each simulation. They are; (1) File 1 - Initial Inventory, (2) File 1 - Final Inventory, (3) File 2 - Final Pending Inventory, (4) File 3 - Failure Summary and (5) File 5 - Inventory Received. The files presented in this section are taken from the initial provisioning simulation run. All of them are self-explanatory except for the column heading "Remaining Stockage" in Files 2 and 5. This column refers to those spares remaining on-site after the repair action has been completed and a replacement spare has been ordered but not yet received.

Appendices A through F contain the SLAM Network, Event Module, SLAM Files (1st page only), SLAM Echo Report, SLAM Summary Report, and SLAM Histograms respectively, which were taken from the initial provisioning simulation run. Included in Appendix E is the computer calculated Trainer MTFB as described in Chapter II - Phase I.

FILE 1

INITIAL INVENTORY

LEGEND: REPAIR LEVEL 1-INTERMEDIATE LEVEL
2-DEPOT LEVEL

TYPE OF REPAIR 1-MANUAL REPAIR
2-ATE REPAIR

TYPE OF ATE 1-AFIT
2-L135

| REPAIR LEVEL | TYPE OF REPAIR | TYPE OF ATE | MTBF-HRS | SPARES AVAILABLE | COMPONENT NUMBER | NUMBER IN DEVICE |
|--------------|----------------|-------------|----------|------------------|------------------|------------------|
| 1. | 1. | 0. | 200000. | 1. | 1. | 2. |
| 2. | 0. | 0. | 250058. | 1. | 2. | 4. |
| 2. | 0. | 0. | 400000. | 1. | 3. | 7. |
| 2. | 0. | 0. | 416080. | 0. | 4. | 20. |
| 1. | 2. | 2. | 220060. | 1. | 5. | 8. |
| 2. | 0. | 0. | 599988. | 2. | 6. | 3. |
| 1. | 2. | 2. | 25000. | 0. | 7. | 2. |
| 1. | 1. | 0. | 100000. | 1. | 8. | 2. |
| 1. | 2. | 2. | 100000. | 0. | 9. | 3. |
| 2. | 0. | 0. | 100000. | 0. | 10. | 2. |
| 1. | 2. | 2. | 100000. | 1. | 11. | 1. |
| 1. | 1. | 0. | 100000. | 0. | 12. | 1. |
| 1. | 2. | 2. | 100000. | 0. | 13. | 1. |
| 1. | 2. | 1. | 75000. | 0. | 14. | 13. |
| 2. | 0. | 0. | 70176. | 0. | 15. | 6. |
| 1. | 2. | 2. | 70217. | 1. | 16. | 4. |
| 1. | 2. | 2. | 30807. | 0. | 17. | 3. |
| 1. | 2. | 2. | 100000. | 1. | 18. | 1. |
| 1. | 2. | 1. | 50000. | 0. | 19. | 12. |
| 1. | 1. | 0. | 50000. | 1. | 20. | 1. |
| 1. | 2. | 2. | 9742. | 0. | 21. | 3. |
| 1. | 1. | 0. | 100000. | 1. | 22. | 1. |
| 1. | 1. | 0. | 100000. | 1. | 23. | 1. |
| 1. | 1. | 0. | 100000. | 1. | 24. | 3. |
| 1. | 1. | 0. | 100000. | 1. | 25. | 1. |
| 1. | 2. | 2. | 25000. | 1. | 26. | 1. |
| 1. | 2. | 1. | 25000. | 1. | 27. | 4. |
| 1. | 2. | 2. | 100000. | 1. | 28. | 4. |
| 1. | 2. | 2. | 151523. | 1. | 29. | 5. |
| 1. | 2. | 1. | 646652. | 1. | 30. | 2. |
| 1. | 2. | 1. | 369781. | 1. | 31. | 1. |
| 1. | 2. | 1. | 465593. | 1. | 32. | 1. |
| 1. | 2. | 1. | 392034. | 0. | 33. | 2. |
| 1. | 2. | 1. | 592838. | 1. | 34. | 1. |
| 2. | 0. | 0. | 327675. | 1. | 35. | 4. |
| 1. | 2. | 1. | 370672. | 1. | 36. | 2. |
| 1. | 2. | 1. | 337351. | 1. | 37. | 1. |
| 1. | 2. | 1. | 337746. | 1. | 38. | 1. |
| 1. | 2. | 1. | 499550. | 1. | 39. | 1. |
| 1. | 2. | 1. | 300000. | 1. | 40. | 1. |
| 2. | 0. | 0. | 268759. | 1. | 41. | 1. |
| 1. | 2. | 2. | 346765. | 1. | 42. | 1. |
| 2. | 0. | 0. | 300000. | 1. | 43. | 1. |
| 1. | 2. | 1. | 300000. | 1. | 44. | 2. |
| 1. | 2. | 1. | 300000. | 1. | 45. | 1. |
| 1. | 2. | 1. | 100000. | 0. | 46. | 6. |

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|-----|------|-----|---------|----|----|----|
| 1. | 35. | 1. | 300000. | 1. | 1. | 1. |
| 6. | 46. | 0. | 100000. | 0. | 1. | 1. |
| 6. | 47. | 0. | 100000. | 0. | 0. | 2. |
| 6. | 48. | 0. | 100000. | 0. | 0. | 2. |
| 5. | 49. | 0. | 100000. | 0. | 0. | 1. |
| 1. | 50. | 0. | 100000. | 0. | 0. | 1. |
| 2. | 51. | 1. | 82900. | 1. | 0. | 2. |
| 1. | 52. | 1. | 100000. | 1. | 2. | 1. |
| 2. | 53. | 0. | 200000. | 0. | 0. | 2. |
| 2. | 54. | 1. | 309550. | 1. | 0. | 2. |
| 2. | 55. | 1. | 200000. | 1. | 0. | 2. |
| 2. | 56. | 1. | 102399. | 1. | 0. | 2. |
| 2. | 57. | 1. | 255512. | 2. | 2. | 1. |
| 6. | 58. | 0. | 580235. | 0. | 0. | 1. |
| 7. | 59. | 0. | 400000. | 0. | 0. | 1. |
| 5. | 60. | 1. | 400000. | 1. | 2. | 2. |
| 2. | 61. | 1. | 400000. | 0. | 0. | 0. |
| 8. | 62. | 1. | 400000. | 0. | 0. | 0. |
| 2. | 63. | 0. | 400000. | 0. | 0. | 1. |
| 2. | 64. | 0. | 20000. | 0. | 0. | 0. |
| 2. | 65. | 0. | 100000. | 2. | 2. | 1. |
| 1. | 66. | 1. | 100000. | 2. | 2. | 1. |
| 1. | 67. | 0. | 100000. | 2. | 2. | 1. |
| 1. | 68. | 0. | 100000. | 2. | 2. | 1. |
| 1. | 69. | 0. | 100000. | 0. | 0. | 1. |
| 1. | 70. | 0. | 180000. | 0. | 0. | 1. |
| 4. | 71. | 1. | 177305. | 0. | 0. | 1. |
| 4. | 72. | 0. | 100000. | 0. | 0. | 1. |
| 1. | 73. | 1. | 100000. | 0. | 0. | 1. |
| 1. | 74. | 1. | 100000. | 0. | 0. | 1. |
| 1. | 75. | 0. | 100000. | 0. | 0. | 1. |
| 1. | 76. | 0. | 50000. | 0. | 0. | 1. |
| 56. | 77. | 14. | 23636. | 0. | 0. | 2. |
| 13. | 78. | 0. | 75000. | 1. | 1. | 2. |
| 4. | 79. | 0. | 75000. | 0. | 0. | 2. |
| 8. | 80. | 2. | 48621. | 2. | 2. | 2. |
| 4. | 81. | 1. | 47674. | 2. | 2. | 2. |
| 2. | 82. | 0. | 39145. | 0. | 0. | 0. |
| 1. | 83. | 0. | 100000. | 0. | 0. | 0. |
| 2. | 84. | 1. | 50000. | 0. | 0. | 2. |
| 2. | 85. | 1. | 25000. | 0. | 0. | 1. |
| 1. | 86. | 0. | 36000. | 0. | 0. | 1. |
| 1. | 87. | 0. | 80230. | 0. | 0. | 0. |
| 1. | 88. | 0. | 50000. | 2. | 2. | 2. |
| 1. | 89. | 0. | 50000. | 0. | 0. | 1. |
| 1. | 90. | 1. | 94650. | 0. | 0. | 1. |
| 3. | 91. | 0. | 103842. | 2. | 2. | 1. |
| 1. | 92. | 0. | 117302. | 0. | 0. | 1. |
| 1. | 93. | 1. | 50000. | 1. | 1. | 2. |
| 1. | 94. | 1. | 100000. | 0. | 0. | 1. |
| 1. | 95. | 1. | 100000. | 0. | 0. | 1. |
| 3. | 96. | 1. | 100000. | 0. | 0. | 1. |
| 3. | 97. | 1. | 100000. | 0. | 0. | 1. |
| 1. | 98. | 1. | 100000. | 0. | 0. | 1. |
| 1. | 99. | 1. | 100000. | 0. | 0. | 1. |
| 1. | 100. | 0. | 100000. | 0. | 0. | 1. |
| 4. | 101. | 1. | 25000. | 0. | 0. | 2. |
| 4. | 102. | 1. | 25000. | 1. | 1. | 2. |
| 8. | 103. | 1. | 25000. | 0. | 0. | 2. |
| 8. | 104. | 1. | 25000. | 1. | 1. | 2. |
| 4. | 105. | 1. | 25000. | 2. | 2. | 2. |
| 3. | 106. | 1. | 30000. | 0. | 0. | 0. |
| 12. | 107. | 1. | 118655. | 2. | 2. | 2. |
| 1. | 108. | 1. | 457310. | 1. | 1. | 1. |
| 1. | 109. | 1. | 121767. | 2. | 2. | 2. |
| 2. | 110. | 1. | 222286. | 2. | 2. | 2. |

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|---------|----|------|-----|
| 342287. | 1. | 11. | 2. |
| 519995. | 1. | 112. | 4. |
| 497550. | 1. | 113. | 2. |
| 409534. | 1. | 114. | 2. |
| 592838. | 1. | 115. | 3. |
| 371085. | 0. | 116. | 3. |
| 429037. | 1. | 117. | 1. |
| 354509. | 1. | 118. | 2. |
| 463972. | 1. | 119. | 2. |
| 339742. | 1. | 120. | 1. |
| 498058. | 1. | 121. | 1. |
| 371085. | 1. | 122. | 2. |
| 431630. | 1. | 123. | 1. |
| 194295. | 1. | 124. | 4. |
| 346765. | 1. | 125. | 1. |
| 499550. | 1. | 126. | 1. |
| 348214. | 1. | 127. | 1. |
| 327675. | 1. | 128. | 2. |
| 667645. | 0. | 129. | 1. |
| 300000. | 1. | 130. | 1. |
| 300000. | 0. | 131. | 1. |
| 328084. | 1. | 132. | 1. |
| 300000. | 0. | 133. | 1. |
| 101186. | 1. | 134. | 6. |
| 407631. | 1. | 135. | 6. |
| 300000. | 0. | 136. | 7. |
| 300000. | 0. | 137. | 1. |
| 300000. | 1. | 138. | 1. |
| 300000. | 1. | 139. | 1. |
| 300000. | 1. | 140. | 1. |
| 100000. | 0. | 141. | 6. |
| 100000. | 0. | 142. | 6. |
| 100000. | 0. | 143. | 7. |
| 100000. | 0. | 144. | 2. |
| 100000. | 0. | 145. | 1. |
| 100000. | 0. | 146. | 1. |
| 38000. | 1. | 147. | 1. |
| 46000. | 1. | 148. | 1. |
| 50000. | 0. | 149. | 1. |
| 46000. | 1. | 150. | 1. |
| 60000. | 1. | 151. | 1. |
| 153856. | 1. | 152. | 12. |
| 127000. | 0. | 153. | 1. |
| 200000. | 1. | 154. | 2. |
| 234984. | 1. | 155. | 2. |
| 186905. | 1. | 156. | 2. |
| 200000. | 1. | 157. | 2. |
| 347870. | 1. | 158. | 2. |
| 200000. | 1. | 159. | 8. |
| 370466. | 1. | 160. | 4. |
| 200000. | 1. | 161. | 4. |
| 136108. | 1. | 162. | 2. |
| 133576. | 1. | 163. | 2. |
| 75086. | 1. | 164. | 2. |
| 100000. | 0. | 165. | 2. |
| 469639. | 2. | 166. | 30. |
| 333333. | 1. | 167. | 6. |
| 580235. | 2. | 168. | 82. |
| 580235. | 1. | 169. | 2. |
| 502512. | 2. | 170. | 66. |
| 502512. | 0. | 171. | 13. |
| 515464. | 1. | 172. | 2. |
| 515464. | 0. | 173. | 3. |
| 400000. | 0. | 174. | 1. |
| 400000. | 0. | 175. | 15. |
| 400000. | 0. | 176. | 42. |

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| 387171 | 1. | 375. | 2. |
| 42028 | 1. | 376. | 1. |
| 300000 | 1. | 377. | 16. |
| 429037 | 1. | 378. | 4. |
| 361164 | 2. | 379. | 4. |
| 307177 | 1. | 380. | 2. |
| 300000 | 1. | 381. | 2. |
| 417746 | 0. | 382. | 2. |
| 515783 | 1. | 383. | 2. |
| 300000 | 1. | 384. | 2. |
| 468209 | 0. | 385. | 2. |
| 300000 | 1. | 386. | 1. |
| 307238 | 1. | 387. | 1. |
| 443645 | 1. | 388. | 1. |
| 354503 | 1. | 389. | 1. |
| 339351 | 1. | 390. | 1. |
| 362608 | 1. | 391. | 1. |
| 300000 | 1. | 392. | 1. |
| 300000 | 1. | 393. | 1. |
| 369440 | 1. | 394. | 2. |
| 353507 | 0. | 395. | 1. |
| 382287 | 1. | 396. | 1. |
| 362489 | 1. | 397. | 1. |
| 354509 | 1. | 398. | 1. |
| 667666 | 1. | 399. | 1. |
| 362608 | 1. | 400. | 1. |
| 379968 | 1. | 401. | 1. |
| 420203 | 0. | 402. | 1. |
| 300000 | 1. | 403. | 1. |
| 456454 | 1. | 404. | 1. |
| 346765 | 1. | 405. | 1. |
| 300000 | 1. | 406. | 1. |
| 574494 | 1. | 407. | 1. |
| 574400 | 1. | 408. | 2. |
| 31367 | 1. | 409. | 2. |
| 379968 | 1. | 410. | 1. |
| 49350 | 1. | 411. | 1. |
| 337747 | 1. | 412. | 1. |
| 407033 | 1. | 413. | 1. |
| 300000 | 1. | 414. | 1. |
| 300000 | 1. | 415. | 1. |
| 300000 | 1. | 416. | 1. |
| 300000 | 1. | 417. | 1. |
| 300000 | 1. | 418. | 2. |
| 300000 | 1. | 419. | 1. |
| 300000 | 1. | 420. | 1. |
| 300000 | 0. | 421. | 2. |
| 300000 | 1. | 422. | 1. |
| 276411 | 1. | 423. | 1. |
| 300000 | 1. | 424. | 1. |
| 300000 | 1. | 425. | 1. |
| 300000 | 1. | 426. | 1. |
| 268759 | 1. | 427. | 1. |
| 531633 | 1. | 428. | 1. |
| 376393 | 1. | 429. | 1. |
| 484308 | 1. | 430. | 2. |
| 300000 | 1. | 431. | 1. |
| 300000 | 1. | 432. | 1. |
| 392685 | 1. | 433. | 1. |
| 178597 | 0. | 434. | 2. |
| 300000 | 1. | 435. | 3. |
| 572344 | 1. | 436. | 2. |
| 300000 | 1. | 437. | 1. |
| 288035 | 2. | 438. | 2. |
| 300000 | 1. | 439. | 2. |
| 300000 | 0. | 440. | 4. |
| 300000 | 1. | 441. | 1. |

FILE 1

FINAL INVENTORY

LEGEND: REPAIR LEVEL 1-INTERMEDIATE LEVEL
2-DEPOT LEVEL

TYPE OF REPAIR 1-MANUAL REPAIR
2-ATE REPAIR

TYPE OF ATE 1-AFIT
2-L135

| REPAIR LEVEL | TYPE OF REPAIR | TYPE OF ATE | MTBF-HRS | SPARES AVAILABLE | COMPONENT NUMBER | NUMBER IN DEVICE |
|--------------|----------------|-------------|----------|------------------|------------------|------------------|
| 1. | 1. | 0. | 200000. | 1. | 1. | 2. |
| 2. | 0. | 0. | 258058. | 1. | 2. | 4. |
| 2. | 0. | 0. | 400000. | 1. | 3. | 7. |
| 2. | 0. | 0. | 416080. | 0. | 4. | 20. |
| 1. | 2. | 2. | 220060. | 1. | 5. | 8. |
| 2. | 0. | 0. | 599988. | 2. | 6. | 3. |
| 1. | 2. | 2. | 25000. | 0. | 7. | 2. |
| 1. | 1. | 0. | 100000. | 1. | 8. | 2. |
| 1. | 2. | 2. | 100000. | 0. | 9. | 3. |
| 2. | 0. | 0. | 100000. | 0. | 10. | 2. |
| 1. | 2. | 2. | 100000. | 1. | 11. | 1. |
| 1. | 1. | 0. | 100000. | 0. | 12. | 1. |
| 1. | 2. | 2. | 100000. | 1. | 13. | 1. |
| 1. | 2. | 1. | 75000. | 0. | 14. | 13. |
| 2. | 0. | 0. | 70176. | 0. | 15. | 6. |
| 1. | 2. | 2. | 70217. | 1. | 16. | 4. |
| 1. | 2. | 2. | 30807. | 0. | 17. | 3. |
| 1. | 2. | 2. | 100000. | 1. | 18. | 1. |
| 1. | 2. | 1. | 50000. | 0. | 19. | 12. |
| 1. | 1. | 0. | 50000. | 1. | 20. | 1. |
| 1. | 2. | 2. | 9742. | 0. | 21. | 3. |
| 1. | 1. | 0. | 100000. | 1. | 22. | 1. |
| 1. | 1. | 0. | 100000. | 1. | 23. | 1. |
| 1. | 1. | 0. | 100000. | 1. | 24. | 3. |
| 1. | 1. | 0. | 100000. | 1. | 25. | 1. |
| 1. | 2. | 2. | 25000. | 1. | 26. | 4. |
| 1. | 2. | 1. | 25000. | 1. | 27. | 4. |
| 1. | 2. | 2. | 100000. | 1. | 28. | 1. |
| 1. | 2. | 2. | 151523. | 1. | 29. | 5. |
| 1. | 2. | 1. | 64662. | 1. | 30. | 2. |
| 1. | 2. | 1. | 362781. | 1. | 31. | 1. |
| 1. | 2. | 1. | 465593. | 1. | 32. | 2. |
| 1. | 2. | 1. | 392034. | 0. | 33. | 1. |
| 1. | 2. | 1. | 592838. | 1. | 34. | 4. |
| 2. | 0. | 0. | 327675. | 1. | 35. | 2. |
| 1. | 2. | 1. | 370672. | 1. | 36. | 1. |
| 1. | 2. | 1. | 339351. | 1. | 37. | 1. |
| 1. | 2. | 1. | 337746. | 1. | 38. | 1. |
| 1. | 2. | 1. | 499550. | 1. | 39. | 1. |
| 1. | 2. | 1. | 300000. | 1. | 40. | 1. |
| 2. | 0. | 0. | 286757. | 1. | 41. | 1. |
| 1. | 2. | 1. | 346765. | 1. | 42. | 1. |
| 2. | 0. | 0. | 300000. | 1. | 43. | 1. |
| 1. | 2. | 1. | 300000. | 1. | 44. | 2. |

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|----|---------|----|------|-----|
| 1. | 389287. | 1. | 11. | 2. |
| 1. | 518995. | 1. | 112. | 4. |
| 1. | 499550. | 1. | 113. | 2. |
| 1. | 409534. | 1. | 114. | 2. |
| 1. | 592838. | 1. | 115. | 5. |
| 1. | 371085. | 0. | 116. | 3. |
| 1. | 429037. | 1. | 117. | 1. |
| 1. | 354507. | 1. | 118. | 2. |
| 1. | 463972. | 1. | 119. | 2. |
| 1. | 339742. | 1. | 120. | 1. |
| 1. | 498058. | 1. | 121. | 1. |
| 1. | 371085. | 1. | 122. | 2. |
| 1. | 431630. | 1. | 123. | 1. |
| 1. | 194295. | 1. | 124. | 4. |
| 1. | 346765. | 1. | 125. | 1. |
| 1. | 499550. | 1. | 126. | 1. |
| 1. | 348214. | 1. | 127. | 1. |
| 1. | 327675. | 1. | 128. | 2. |
| 1. | 667645. | 0. | 129. | 1. |
| 0. | 300000. | 1. | 130. | 1. |
| 0. | 300000. | 0. | 131. | 1. |
| 0. | 328084. | 1. | 132. | 1. |
| 0. | 300000. | 0. | 133. | 19. |
| 0. | 181186. | 1. | 134. | 10. |
| 0. | 407631. | 1. | 135. | 7. |
| 0. | 300000. | 0. | 136. | 1. |
| 0. | 300000. | 0. | 137. | 1. |
| 0. | 300000. | 1. | 138. | 1. |
| 0. | 300000. | 1. | 139. | 1. |
| 0. | 100000. | 0. | 140. | 1. |
| 0. | 100000. | 0. | 141. | 6. |
| 0. | 100000. | 0. | 142. | 6. |
| 0. | 100000. | 0. | 143. | 12. |
| 0. | 100000. | 0. | 144. | 6. |
| 0. | 100000. | 0. | 145. | 6. |
| 0. | 100000. | 0. | 146. | 6. |
| 0. | 38000. | 1. | 147. | 7. |
| 0. | 46000. | 1. | 148. | 2. |
| 0. | 50000. | 0. | 149. | 1. |
| 0. | 46000. | 1. | 150. | 1. |
| 0. | 60000. | 1. | 151. | 1. |
| 0. | 153856. | 1. | 152. | 12. |
| 0. | 127000. | 0. | 153. | 1. |
| 0. | 200000. | 1. | 154. | 2. |
| 0. | 234984. | 1. | 155. | 2. |
| 0. | 186905. | 1. | 156. | 2. |
| 0. | 200000. | 1. | 157. | 2. |
| 0. | 349870. | 1. | 158. | 2. |
| 0. | 200000. | 1. | 159. | 8. |
| 0. | 370466. | 1. | 160. | 4. |
| 0. | 200000. | 1. | 161. | 4. |
| 0. | 136108. | 1. | 162. | 2. |
| 0. | 133576. | 1. | 163. | 2. |
| 0. | 75086. | 1. | 164. | 2. |
| 0. | 100000. | 0. | 165. | 2. |
| 0. | 469639. | 2. | 166. | 30. |
| 0. | 333333. | 1. | 167. | 6. |
| 0. | 588235. | 2. | 168. | 82. |
| 0. | 588235. | 1. | 169. | 2. |
| 0. | 502512. | 2. | 170. | 66. |
| 0. | 502512. | 0. | 171. | 13. |
| 0. | 515464. | 1. | 172. | 2. |
| 0. | 515464. | 0. | 173. | 3. |
| 0. | 400000. | 0. | 174. | 1. |
| 0. | 400000. | 0. | 175. | 15. |
| 0. | 400000. | 0. | 176. | 42. |

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|-----|------|----|---------|----|----|
| 3. | 177. | 0. | 387105. | 0. | 2. |
| 3. | 178. | 0. | 232294. | 0. | 2. |
| 3. | 179. | 0. | 840336. | 0. | 2. |
| 6. | 180. | 0. | 400000. | 0. | 2. |
| 21. | 181. | 0. | 400000. | 0. | 2. |
| 10. | 182. | 1. | 400000. | 0. | 2. |
| 1. | 183. | 0. | 400000. | 0. | 2. |
| 4. | 184. | 1. | 78140. | 2. | 1. |
| 3. | 185. | 1. | 292687. | 0. | 2. |
| 3. | 186. | 1. | 567924. | 0. | 2. |
| 2. | 187. | 0. | 564900. | 0. | 2. |
| 6. | 188. | 0. | 400000. | 0. | 2. |
| 17. | 189. | 0. | 20000. | 0. | 2. |
| 3. | 190. | 0. | 20000. | 0. | 2. |
| 4. | 191. | 0. | 20000. | 0. | 2. |
| 1. | 192. | 0. | 25000. | 0. | 2. |
| 16. | 193. | 0. | 25000. | 0. | 2. |
| 12. | 194. | 1. | 25000. | 0. | 2. |
| 7. | 195. | 1. | 100000. | 2. | 1. |
| 1. | 196. | 1. | 100000. | 0. | 2. |
| 3. | 197. | 1. | 100000. | 0. | 2. |
| 1. | 198. | 1. | 100000. | 0. | 2. |
| 1. | 199. | 1. | 100000. | 0. | 2. |
| 1. | 200. | 1. | 100000. | 0. | 2. |
| 1. | 201. | 0. | 100000. | 2. | 1. |
| 1. | 202. | 0. | 100000. | 0. | 2. |
| 1. | 203. | 0. | 100000. | 0. | 2. |
| 1. | 204. | 0. | 100000. | 2. | 1. |
| 1. | 205. | 0. | 100000. | 2. | 1. |
| 1. | 206. | 0. | 100000. | 2. | 1. |
| 1. | 207. | 0. | 100000. | 0. | 2. |
| 3. | 208. | 0. | 100000. | 0. | 2. |
| 1. | 209. | 1. | 300000. | 0. | 2. |
| 1. | 210. | 0. | 100000. | 0. | 2. |
| 6. | 211. | 0. | 100000. | 2. | 1. |
| 6. | 212. | 0. | 100000. | 0. | 2. |
| 6. | 213. | 0. | 100000. | 0. | 2. |
| 6. | 214. | 0. | 100000. | 2. | 1. |
| 6. | 215. | 0. | 100000. | 2. | 1. |
| 6. | 216. | 0. | 100000. | 0. | 2. |
| 2. | 217. | 0. | 100000. | 0. | 2. |
| 8. | 218. | 1. | 100000. | 0. | 2. |
| 2. | 219. | 0. | 100000. | 0. | 2. |
| 1. | 220. | 0. | 100000. | 0. | 2. |
| 7. | 221. | 1. | 100000. | 2. | 1. |
| 3. | 222. | 1. | 100000. | 0. | 2. |
| 1. | 223. | 1. | 100000. | 0. | 2. |
| 2. | 224. | 1. | 100000. | 1. | 1. |
| 2. | 225. | 1. | 100000. | 1. | 1. |
| 1. | 226. | 1. | 100000. | 0. | 2. |
| 1. | 227. | 0. | 100000. | 0. | 2. |
| 1. | 228. | 0. | 100000. | 0. | 2. |
| 1. | 229. | 0. | 100000. | 0. | 2. |
| 1. | 230. | 0. | 115000. | 0. | 2. |
| 1. | 231. | 0. | 100000. | 0. | 2. |
| 6. | 232. | 0. | 100000. | 0. | 2. |
| 6. | 233. | 0. | 100000. | 0. | 2. |
| 6. | 234. | 0. | 100000. | 2. | 1. |
| 6. | 235. | 0. | 100000. | 0. | 2. |
| 1. | 236. | 1. | 191508. | 0. | 2. |
| 4. | 237. | 1. | 121143. | 0. | 2. |
| 3. | 238. | 0. | 123897. | 0. | 2. |
| 2. | 239. | 0. | 75000. | 0. | 2. |
| 2. | 240. | 0. | 75000. | 0. | 2. |
| 13. | 241. | 0. | 75000. | 0. | 2. |
| 13. | 242. | 0. | 75000. | 0. | 2. |

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| 2. | 0. | 75000. | 0. | 243. | 13. |
| 2. | 0. | 75000. | 0. | 244. | 13. |
| 2. | 0. | 110765. | 0. | 245. | 4. |
| 1. | 2. | 71136. | 0. | 246. | 12. |
| 1. | 2. | 54222. | 1. | 247. | 4. |
| 1. | 2. | 62809. | 1. | 248. | 4. |
| 1. | 2. | 49786. | 1. | 249. | 4. |
| 1. | 2. | 48943. | 1. | 250. | 4. |
| 1. | 2. | 122114. | 1. | 251. | 4. |
| 1. | 2. | 61924. | 1. | 252. | 4. |
| 1. | 2. | 30143. | 0. | 253. | 3. |
| 1. | 2. | 39741. | 1. | 254. | 4. |
| 2. | 0. | 100000. | 0. | 255. | 1. |
| 2. | 0. | 60000. | 0. | 256. | 1. |
| 2. | 2. | 103510. | 0. | 257. | 10. |
| 2. | 0. | 30000. | 0. | 258. | 2. |
| 2. | 2. | 100000. | 0. | 259. | 6. |
| 2. | 0. | 100000. | 0. | 260. | 12. |
| 2. | 2. | 100000. | 0. | 261. | 6. |
| 2. | 2. | 100000. | 0. | 262. | 6. |
| 2. | 2. | 100000. | 0. | 263. | 6. |
| 2. | 2. | 100000. | 0. | 264. | 6. |
| 2. | 1. | 100000. | 0. | 265. | 6. |
| 2. | 1. | 100000. | 0. | 266. | 6. |
| 2. | 1. | 100000. | 0. | 267. | 6. |
| 2. | 1. | 100000. | 0. | 268. | 6. |
| 2. | 0. | 100000. | 0. | 269. | 12. |
| 2. | 0. | 100000. | 0. | 270. | 6. |
| 2. | 0. | 100000. | 0. | 271. | 2. |
| 2. | 0. | 720. | 0. | 272. | 1. |
| 2. | 0. | 50000. | 0. | 273. | 3. |
| 2. | 0. | 116822. | 1. | 274. | 1. |
| 2. | 1. | 387103. | 0. | 275. | 1. |
| 2. | 1. | 301203. | 0. | 276. | 1. |
| 2. | 0. | 141243. | 0. | 277. | 1. |
| 2. | 0. | 50000. | 0. | 278. | 1. |
| 2. | 2. | 50000. | 0. | 279. | 1. |
| 2. | 1. | 192234. | 0. | 280. | 1. |
| 2. | 0. | 848956. | 1. | 281. | 1. |
| 2. | 0. | 50000. | 0. | 282. | 1. |
| 2. | 0. | 50000. | 0. | 283. | 1. |
| 2. | 2. | 93450. | 1. | 284. | 3. |
| 2. | 1. | 50000. | 0. | 285. | 3. |
| 2. | 2. | 7793. | 1. | 286. | 24. |
| 2. | 2. | 50000. | 1. | 287. | 7. |
| 2. | 0. | 50000. | 0. | 288. | 1. |
| 2. | 0. | 42653. | 1. | 289. | 1. |
| 2. | 1. | 46918. | 1. | 290. | 3. |
| 2. | 1. | 50000. | 0. | 291. | 3. |
| 2. | 2. | 100000. | 0. | 292. | 4. |
| 2. | 2. | 100000. | 0. | 293. | 12. |
| 2. | 0. | 100000. | 1. | 294. | 3. |
| 2. | 0. | 100000. | 0. | 295. | 1. |
| 2. | 0. | 100000. | 1. | 296. | 3. |
| 2. | 0. | 100000. | 1. | 297. | 3. |
| 2. | 0. | 100000. | 1. | 298. | 1. |
| 2. | 0. | 100000. | 1. | 299. | 1. |
| 2. | 0. | 100000. | 1. | 300. | 1. |
| 2. | 0. | 100000. | 1. | 301. | 3. |
| 2. | 0. | 100000. | 1. | 302. | 3. |
| 2. | 0. | 100000. | 1. | 303. | 3. |
| 2. | 0. | 100000. | 0. | 304. | 3. |
| 2. | 0. | 100000. | 0. | 305. | 3. |
| 2. | 0. | 100000. | 1. | 306. | 3. |
| 2. | 0. | 100000. | 1. | 307. | 3. |
| 2. | 0. | 100000. | 2. | 308. | 1. |

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| 1. | 309. | 1. | 1. | 1. |
| 1. | 310. | 1. | 1. | 1. |
| 1. | 311. | 1. | 1. | 1. |
| 1. | 312. | 1. | 1. | 1. |
| 1. | 313. | 1. | 1. | 1. |
| 1. | 314. | 1. | 1. | 1. |
| 1. | 315. | 1. | 1. | 1. |
| 1. | 316. | 1. | 1. | 1. |
| 4. | 317. | 2. | 4. | 4. |
| 4. | 318. | 1. | 4. | 4. |
| 4. | 319. | 1. | 4. | 4. |
| 4. | 320. | 1. | 4. | 4. |
| 4. | 321. | 1. | 4. | 4. |
| 4. | 322. | 1. | 4. | 4. |
| 4. | 323. | 0. | 4. | 4. |
| 4. | 324. | 0. | 4. | 4. |
| 4. | 325. | 1. | 4. | 4. |
| 8. | 326. | 2. | 8. | 8. |
| 4. | 327. | 1. | 4. | 4. |
| 4. | 328. | 1. | 4. | 4. |
| 4. | 329. | 0. | 4. | 4. |
| 4. | 330. | 1. | 4. | 4. |
| 4. | 331. | 1. | 4. | 4. |
| 4. | 332. | 1. | 4. | 4. |
| 4. | 333. | 0. | 4. | 4. |
| 1. | 334. | 1. | 1. | 1. |
| 1. | 335. | 1. | 1. | 1. |
| 1. | 336. | 1. | 1. | 1. |
| 1. | 337. | 1. | 1. | 1. |
| 10. | 338. | 1. | 10. | 10. |
| 13. | 339. | 1. | 13. | 13. |
| 1. | 340. | 1. | 1. | 1. |
| 1. | 341. | 1. | 1. | 1. |
| 1. | 342. | 2. | 1. | 2. |
| 1. | 343. | 1. | 1. | 1. |
| 1. | 344. | 1. | 1. | 1. |
| 1. | 345. | 1. | 1. | 1. |
| 1. | 346. | 1. | 1. | 1. |
| 1. | 347. | 1. | 1. | 1. |
| 3. | 348. | 1. | 3. | 3. |
| 2. | 349. | 1. | 2. | 2. |
| 2. | 350. | 1. | 2. | 2. |
| 1. | 351. | 1. | 1. | 1. |
| 21. | 352. | 0. | 21. | 21. |
| 1. | 353. | 0. | 1. | 1. |
| 2. | 354. | 0. | 2. | 2. |
| 1. | 355. | 1. | 1. | 1. |
| 1. | 356. | 1. | 1. | 1. |
| 2. | 357. | 1. | 2. | 2. |
| 1. | 358. | 1. | 1. | 1. |
| 1. | 359. | 1. | 1. | 1. |
| 2. | 360. | 1. | 2. | 2. |
| 1. | 361. | 1. | 1. | 1. |
| 2. | 362. | 1. | 2. | 2. |
| 1. | 363. | 1. | 1. | 1. |
| 4. | 364. | 1. | 4. | 4. |
| 2. | 365. | 1. | 2. | 2. |
| 2. | 366. | 1. | 2. | 2. |
| 5. | 367. | 1. | 5. | 5. |
| 3. | 368. | 1. | 3. | 3. |
| 1. | 369. | 1. | 1. | 1. |
| 1. | 370. | 1. | 1. | 1. |
| 5. | 371. | 1. | 5. | 5. |
| 3. | 372. | 1. | 3. | 3. |
| 3. | 373. | 1. | 3. | 3. |
| 3. | 374. | 1. | 3. | 3. |

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| 1. | 387177. | 1. | 375. | 2. |
| 1. | 420208. | 1. | 376. | 1. |
| 1. | 300000. | 1. | 377. | 16. |
| 1. | 429037. | 1. | 378. | 4. |
| 1. | 361164. | 1. | 379. | 4. |
| 1. | 387177. | 1. | 380. | 2. |
| 1. | 300000. | 1. | 381. | 2. |
| 1. | 417746. | 1. | 382. | 2. |
| 1. | 515783. | 1. | 383. | 2. |
| 1. | 300000. | 1. | 384. | 1. |
| 1. | 468209. | 1. | 385. | 2. |
| 1. | 300000. | 1. | 386. | 1. |
| 1. | 307238. | 1. | 387. | 1. |
| 1. | 443645. | 1. | 388. | 1. |
| 1. | 354509. | 1. | 389. | 1. |
| 1. | 339321. | 1. | 390. | 1. |
| 1. | 362608. | 1. | 391. | 1. |
| 1. | 300000. | 1. | 392. | 1. |
| 1. | 300000. | 1. | 393. | 1. |
| 1. | 369440. | 1. | 394. | 2. |
| 1. | 353507. | 1. | 395. | 1. |
| 1. | 300000. | 1. | 396. | 1. |
| 1. | 389287. | 1. | 397. | 1. |
| 1. | 342489. | 1. | 398. | 1. |
| 1. | 354509. | 1. | 399. | 1. |
| 1. | 667846. | 1. | 400. | 1. |
| 1. | 362608. | 1. | 401. | 1. |
| 1. | 379968. | 1. | 402. | 1. |
| 1. | 420205. | 0. | 403. | 1. |
| 1. | 300000. | 1. | 404. | 1. |
| 1. | 456454. | 1. | 405. | 1. |
| 1. | 346765. | 1. | 406. | 1. |
| 1. | 300000. | 0. | 407. | 1. |
| 1. | 574494. | 1. | 408. | 2. |
| 1. | 574400. | 1. | 409. | 2. |
| 1. | 331367. | 1. | 410. | 1. |
| 1. | 379968. | 1. | 411. | 1. |
| 1. | 499250. | 1. | 412. | 1. |
| 1. | 337747. | 1. | 413. | 1. |
| 1. | 407033. | 1. | 414. | 1. |
| 1. | 300000. | 1. | 415. | 1. |
| 1. | 300000. | 1. | 416. | 1. |
| 1. | 300000. | 1. | 417. | 1. |
| 1. | 300000. | 1. | 418. | 2. |
| 1. | 300000. | 1. | 419. | 1. |
| 1. | 300000. | 1. | 420. | 1. |
| 1. | 300000. | 1. | 421. | 2. |
| 1. | 300000. | 1. | 422. | 1. |
| 1. | 276411. | 1. | 423. | 1. |
| 1. | 300000. | 1. | 424. | 1. |
| 1. | 300000. | 1. | 425. | 1. |
| 1. | 300000. | 1. | 426. | 1. |
| 1. | 268759. | 1. | 427. | 1. |
| 1. | 551633. | 1. | 428. | 1. |
| 1. | 376393. | 1. | 429. | 2. |
| 1. | 484308. | 1. | 430. | 1. |
| 1. | 300000. | 1. | 431. | 1. |
| 1. | 300000. | 1. | 432. | 1. |
| 1. | 392665. | 1. | 433. | 2. |
| 1. | 178597. | 0. | 434. | 25. |
| 1. | 300000. | 1. | 435. | 3. |
| 1. | 572344. | 1. | 436. | 2. |
| 1. | 300000. | 1. | 437. | 1. |
| 1. | 280035. | 1. | 438. | 3. |
| 1. | 300000. | 1. | 439. | 2. |
| 1. | 300000. | 0. | 440. | 4. |

FILE 2

FINAL PENDING INVENTORY

ALL TIMES EXPRESSED IN MINUTES

| COMPONENT NUMBER | TIME PENDING RECEIPT | REMAINING STOCKAGE | TIME ORDERED |
|---------------------|-------------------------|-----------------------|-----------------|
| 407. | 2613130. | 0. | 2473069. |
| 77. | 2697513. | 13. | 2522079. |

FILE 3

FAILURE SUMMARY,

ALL TIMES EXPRESSED IN MINUTES

| COMPONENT NUMBER | TIME FAILED | TIME REPAIRED | TOTAL REPAIR TIME | CHARGEABLE REPAIR TIME | CURRENT AVAIL. |
|---------------------|----------------|------------------|----------------------|---------------------------|-------------------|
| 286. | 1690. | 1717. | 27. | 27. | 0.978 |
| 151. | 1717. | 1749. | 32. | 32. | 0.953 |
| 77. | 1749. | 1775. | 26. | 26. | 0.934 |
| 290. | 6184. | 6208. | 24. | 24. | 0.974 |
| 271. | 6516. | 6756. | 240. | 204. | 0.935 |
| 56. | 6756. | 6784. | 28. | 0. | 0.935 |
| 190. | 7220. | 29800. | 22580. | 11083. | 0.302 |
| 71. | 29878. | 29908. | 31. | 31. | 0.304 |
| 215. | 35648. | 35734. | 86. | 86. | 0.434 |
| 77. | 39044. | 39071. | 28. | 28. | 0.492 |
| 146. | 40409. | 40556. | 147. | 147. | 0.507 |
| 16. | 40669. | 40702. | 33. | 33. | 0.509 |
| 286. | 43099. | 43129. | 30. | 30. | 0.536 |
| 195. | 44665. | 44702. | 37. | 37. | 0.554 |
| 194. | 51760. | 57788. | 27. | 27. | 0.664 |
| 326. | 57788. | 57833. | 45. | 45. | 0.663 |
| 215. | 64959. | 65074. | 115. | 115. | 0.701 |
| 318. | 68822. | 68845. | 23. | 23. | 0.717 |
| 105. | 72099. | 72122. | 23. | 23. | 0.731 |
| 286. | 72122. | 72161. | 39. | 39. | 0.731 |
| 317. | 79341. | 79368. | 27. | 27. | 0.756 |
| 286. | 79368. | 79405. | 37. | 37. | 0.756 |
| 79. | 84703. | 110733. | 26030. | 13550. | 0.614 |
| 103. | 110921. | 110950. | 29. | 29. | 0.615 |
| 66. | 113882. | 113920. | 38. | 38. | 0.626 |
| 286. | 116895. | 116919. | 24. | 24. | 0.636 |
| 271. | 118507. | 119010. | 503. | 93. | 0.641 |
| 103. | 119411. | 147805. | 28394. | 13999. | 0.539 |
| 77. | 151187. | 151200. | 13. | 13. | 0.551 |
| 77. | 151258. | 151286. | 28. | 28. | 0.551 |
| 320. | 155481. | 155511. | 30. | 30. | 0.565 |
| 271. | 159397. | 159910. | 512. | 512. | 0.573 |
| 26. | 162863. | 162904. | 41. | 41. | 0.581 |
| 141. | 164397. | 164521. | 123. | 123. | 0.585 |
| 286. | 165898. | 165922. | 24. | 24. | 0.589 |
| 434. | 170060. | 170138. | 79. | 79. | 0.599 |
| 271. | 175696. | 176187. | 492. | 429. | 0.610 |
| 219. | 176415. | 210966. | 34551. | 17271. | 0.526 |
| 17. | 221213. | 221307. | 94. | 94. | 0.550 |
| 233. | 221605. | 261444. | 39839. | 20639. | 0.476 |
| 269. | 262027. | 262402. | 375. | 80. | 0.478 |
| 27. | 265771. | 265806. | 35. | 35. | 0.486 |
| 191. | 268955. | 292328. | 23373. | 11687. | 0.459 |
| 87. | 292328. | 319156. | 26828. | 14034. | 0.423 |
| 1. | 320913. | 320947. | 34. | 34. | 0.427 |
| 286. | 328824. | 328864. | 40. | 40. | 0.442 |
| 170. | 333779. | 333801. | 22. | 22. | 0.452 |
| 286. | 334914. | 334943. | 29. | 29. | 0.454 |
| 16. | 336347. | 336385. | 37. | 37. | 0.457 |
| 77. | 337429. | 337461. | 31. | 31. | 0.458 |

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| 144. | 338002. | 386581. | 48579. | 22659. | 0.412 |
| 71. | 381755. | 387780. | 25. | 25. | 0.414 |
| 77. | 390592. | 390625. | 33. | 33. | 0.418 |
| 193. | 398375. | 437949. | 39574. | 18587. | 0.399 |
| 232. | 438127. | 445587. | 7460. | 4622. | 0.392 |
| 271. | 448763. | 449392. | 629. | 629. | 0.397 |
| 147. | 456428. | 456457. | 29. | 29. | 0.408 |
| 194. | 458040. | 458064. | 24. | 24. | 0.410 |
| 257. | 458064. | 458138. | 74. | 3. | 0.410 |
| 134. | 459053. | 459080. | 27. | 27. | 0.412 |
| 286. | 464592. | 464627. | 35. | 35. | 0.420 |
| 286. | 466984. | 467020. | 37. | 37. | 0.423 |
| 170. | 471221. | 477241. | 20. | 20. | 0.438 |
| 330. | 489841. | 489875. | 34. | 34. | 0.454 |
| 339. | 490244. | 490266. | 22. | 22. | 0.455 |
| 271. | 490501. | 491051. | 550. | 276. | 0.455 |
| 271. | 494395. | 494717. | 322. | 322. | 0.459 |
| 193. | 504030. | 527628. | 23598. | 12078. | 0.451 |
| 245. | 528571. | 545279. | 16708. | 7588. | 0.441 |
| 189. | 545279. | 572847. | 27568. | 12492. | 0.424 |
| 271. | 573546. | 573790. | 244. | 244. | 0.425 |
| 77. | 580309. | 580348. | 39. | 39. | 0.432 |
| 322. | 583701. | 583738. | 37. | 37. | 0.436 |
| 286. | 587948. | 587980. | 32. | 32. | 0.441 |
| 286. | 588851. | 588878. | 27. | 27. | 0.441 |
| 250. | 590708. | 590739. | 31. | 31. | 0.444 |
| 286. | 591983. | 592007. | 24. | 24. | 0.445 |
| 77. | 592007. | 592034. | 28. | 28. | 0.445 |
| 189. | 592060. | 627276. | 35216. | 15827. | 0.425 |
| 69. | 633107. | 633577. | 470. | 470. | 0.431 |
| 290. | 639674. | 639696. | 22. | 22. | 0.437 |
| 77. | 640438. | 640463. | 25. | 25. | 0.438 |
| 80. | 640828. | 640853. | 25. | 25. | 0.438 |
| 191. | 640853. | 663977. | 23124. | 9943. | 0.426 |
| 61. | 665835. | 665871. | 36. | 36. | 0.428 |
| 103. | 667543. | 667575. | 32. | 32. | 0.430 |
| 77. | 676449. | 676481. | 32. | 8. | 0.439 |
| 77. | 678237. | 678263. | 26. | 26. | 0.441 |
| 80. | 678851. | 678877. | 26. | 26. | 0.442 |
| 286. | 679892. | 679926. | 35. | 35. | 0.443 |
| 271. | 681200. | 681634. | 434. | 434. | 0.443 |
| 189. | 692571. | 696725. | 4154. | 2714. | 0.450 |
| 333. | 699775. | 734156. | 34381. | 17101. | 0.434 |
| 377. | 735961. | 735997. | 36. | 36. | 0.436 |
| 271. | 737658. | 737833. | 175. | 175. | 0.438 |
| 19. | 738906. | 739101. | 195. | 195. | 0.438 |
| 189. | 740521. | 759077. | 18556. | 8476. | 0.431 |
| 293. | 770700. | 770752. | 52. | 52. | 0.441 |
| 271. | 773350. | 773803. | 453. | 453. | 0.443 |
| 318. | 774715. | 774751. | 36. | 36. | 0.443 |
| 175. | 777676. | 777738. | 62. | 62. | 0.446 |
| 77. | 791988. | 792017. | 29. | 29. | 0.457 |
| 77. | 792017. | 792059. | 42. | 42. | 0.457 |
| 321. | 793944. | 793969. | 25. | 25. | 0.459 |
| 271. | 805280. | 805816. | 536. | 321. | 0.467 |
| 77. | 811688. | 811710. | 22. | 22. | 0.472 |
| 80. | 811710. | 811734. | 23. | 23. | 0.472 |
| 286. | 814698. | 814737. | 38. | 38. | 0.474 |
| 263. | 816647. | 816691. | 44. | 44. | 0.476 |
| 77. | 817774. | 817794. | 20. | 20. | 0.477 |
| 271. | 818921. | 819396. | 475. | 475. | 0.477 |
| 72. | 825985. | 852070. | 26085. | 13605. | 0.468 |
| 189. | 854197. | 890274. | 36078. | 17379. | 0.453 |
| 319. | 906786. | 906799. | 13. | 13. | 0.465 |
| 189. | 907789. | 921564. | 13776. | 7446. | 0.459 |

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|------|----------|----------|--------|--------|-------|
| 212. | 923642. | 952284. | 28642. | 15202. | 0.448 |
| 194. | 952284. | 952314. | 30. | 30. | 0.448 |
| 246. | 952314. | 952389. | 75. | 75. | 0.448 |
| 271. | 955472. | 955923. | 452. | 173. | 0.450 |
| 175. | 960379. | 960432. | 54. | 54. | 0.453 |
| 77. | 967793. | 967823. | 31. | 31. | 0.458 |
| 184. | 972607. | 972634. | 27. | 27. | 0.461 |
| 271. | 977798. | 978303. | 505. | 505. | 0.464 |
| 97. | 991314. | 991349. | 35. | 35. | 0.472 |
| 143. | 992663. | 992799. | 135. | 135. | 0.473 |
| 26. | 996824. | 996861. | 37. | 37. | 0.475 |
| 260. | 1001183. | 1041685. | 40502. | 19382. | 0.462 |
| 260. | 1044384. | 1070305. | 25921. | 12818. | 0.454 |
| 181. | 1074672. | 1091374. | 16702. | 9502. | 0.449 |
| 375. | 1096413. | 1096441. | 28. | 28. | 0.452 |
| 19. | 1099763. | 1099859. | 95. | 95. | 0.454 |
| 271. | 1100967. | 1101175. | 208. | 208. | 0.454 |
| 325. | 1101332. | 1101363. | 31. | 31. | 0.455 |
| 286. | 1102183. | 1102206. | 23. | 23. | 0.455 |
| 193. | 1102255. | 1141485. | 39230. | 18590. | 0.442 |
| 62. | 1141698. | 1141739. | 41. | 41. | 0.442 |
| 189. | 1142418. | 1164175. | 21756. | 10716. | 0.435 |
| 261. | 1164572. | 1164626. | 53. | 53. | 0.435 |
| 77. | 1166065. | 1166097. | 32. | 32. | 0.436 |
| 103. | 1167409. | 1167431. | 22. | 22. | 0.437 |
| 194. | 1170105. | 1170140. | 35. | 35. | 0.438 |
| 189. | 1181496. | 1224455. | 42958. | 20878. | 0.431 |
| 302. | 1228144. | 1228169. | 25. | 25. | 0.433 |
| 271. | 1228982. | 1229563. | 581. | 581. | 0.433 |
| 268. | 1233226. | 1233385. | 159. | 159. | 0.435 |
| 193. | 1237940. | 1276962. | 39022. | 18382. | 0.426 |
| 17. | 1281293. | 1281392. | 99. | 99. | 0.428 |
| 294. | 1285574. | 1285608. | 34. | 34. | 0.430 |
| 231. | 1288038. | 1323390. | 35352. | 17937. | 0.421 |
| 286. | 1323390. | 1323422. | 32. | 0. | 0.421 |
| 194. | 1329991. | 1330015. | 24. | 24. | 0.425 |
| 48. | 1332071. | 1365319. | 33248. | 16448. | 0.416 |
| 170. | 1370045. | 1370065. | 20. | 20. | 0.419 |
| 271. | 1370281. | 1370934. | 653. | 180. | 0.419 |
| 21. | 1371044. | 1371107. | 63. | 63. | 0.419 |
| 317. | 1373879. | 1373911. | 32. | 32. | 0.420 |
| 101. | 1380415. | 1380454. | 39. | 39. | 0.424 |
| 190. | 1382560. | 1412383. | 29823. | 16212. | 0.416 |
| 247. | 1417592. | 1417608. | 16. | 16. | 0.419 |
| 261. | 1420140. | 1420197. | 57. | 57. | 0.420 |
| 143. | 1424294. | 1424381. | 87. | 87. | 0.422 |
| 266. | 1425994. | 1426123. | 129. | 129. | 0.422 |
| 318. | 1432660. | 1432693. | 33. | 33. | 0.425 |
| 193. | 1432796. | 1460856. | 28060. | 14143. | 0.418 |
| 189. | 1461295. | 1496784. | 35489. | 17800. | 0.409 |
| 27. | 1498954. | 1498980. | 26. | 26. | 0.411 |
| 321. | 1499684. | 1499711. | 27. | 27. | 0.411 |
| 269. | 1501752. | 1501899. | 147. | 147. | 0.412 |
| 49. | 1502636. | 1502970. | 334. | 334. | 0.412 |
| 243. | 1504674. | 1527951. | 23277. | 9868. | 0.408 |
| 286. | 1529928. | 1529971. | 43. | 43. | 0.409 |
| 322. | 1529971. | 1529999. | 28. | 28. | 0.409 |
| 103. | 1531469. | 1531508. | 39. | 39. | 0.410 |
| 19. | 1532512. | 1532638. | 126. | 126. | 0.410 |
| 244. | 1535585. | 1585410. | 49825. | 23565. | 0.400 |
| 271. | 1586927. | 1587580. | 653. | 653. | 0.401 |
| 104. | 1587707. | 1587730. | 23. | 23. | 0.401 |
| 212. | 1588406. | 1619648. | 31242. | 15243. | 0.394 |
| 286. | 1620239. | 1620252. | 13. | 13. | 0.394 |
| 77. | 1631231. | 1631264. | 33. | 33. | 0.399 |
| 286. | 1633201. | 1633223. | 22. | 22. | 0.400 |
| 243. | 1638642. | 1670747. | 32105. | 15785. | 0.396 |

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|------|----------|----------|--------|--------|-------|
| 321. | 1672072. | 1672108. | 36. | 36. | 0.396 |
| 271. | 1674834. | 1675080. | 246. | 246. | 0.397 |
| 319. | 1675187. | 1675213. | 26. | 26. | 0.397 |
| 181. | 1680151. | 1695045. | 14894. | 8174. | 0.396 |
| 271. | 1705242. | 1705777. | 535. | 323. | 0.400 |
| 302. | 1706468. | 1706497. | 29. | 29. | 0.400 |
| 77. | 1707674. | 1707705. | 31. | 31. | 0.401 |
| 101. | 1711685. | 1711717. | 32. | 32. | 0.402 |
| 141. | 1721768. | 1721938. | 170. | 170. | 0.406 |
| 77. | 1727605. | 1727636. | 31. | 31. | 0.409 |
| 88. | 1735314. | 1735390. | 76. | 76. | 0.412 |
| 371. | 1736275. | 1736292. | 17. | 17. | 0.412 |
| 382. | 1737872. | 1737903. | 31. | 31. | 0.413 |
| 224. | 1741273. | 1741291. | 18. | 13. | 0.414 |
| 290. | 1743878. | 1743908. | 30. | 30. | 0.415 |
| 271. | 1751107. | 1751611. | 504. | 264. | 0.418 |
| 27. | 1753279. | 1753311. | 32. | 32. | 0.419 |
| 289. | 1759239. | 1759275. | 36. | 36. | 0.421 |
| 189. | 1760429. | 1778783. | 18354. | 8461. | 0.418 |
| 287. | 1782123. | 1782162. | 39. | 39. | 0.419 |
| 201. | 1785368. | 1785429. | 61. | 61. | 0.421 |
| 286. | 1786493. | 1786513. | 20. | 20. | 0.421 |
| 104. | 1787916. | 1787950. | 34. | 34. | 0.421 |
| 271. | 1788980. | 1789308. | 328. | 328. | 0.422 |
| 318. | 1794922. | 1794942. | 20. | 20. | 0.424 |
| 321. | 1795569. | 1795598. | 29. | 10. | 0.424 |
| 318. | 1795598. | 1837390. | 41792. | 20160. | 0.416 |
| 194. | 1838260. | 1838294. | 34. | 34. | 0.416 |
| 232. | 1838901. | 1877751. | 38850. | 18210. | 0.409 |
| 247. | 1877751. | 1877769. | 18. | 18. | 0.409 |
| 302. | 1878046. | 1878077. | 31. | 31. | 0.409 |
| 271. | 1883771. | 1884079. | 308. | 308. | 0.411 |
| 271. | 1884211. | 1884807. | 596. | 216. | 0.411 |
| 286. | 1897151. | 1897171. | 20. | 20. | 0.416 |
| 101. | 1911029. | 1911063. | 34. | 34. | 0.421 |
| 189. | 1911489. | 1931131. | 19642. | 9082. | 0.417 |
| 271. | 1932776. | 1933374. | 598. | 509. | 0.418 |
| 189. | 1933459. | 1969259. | 35800. | 16235. | 0.412 |
| 189. | 1969518. | 1994885. | 25367. | 13181. | 0.407 |
| 286. | 1996849. | 1996873. | 24. | 24. | 0.408 |
| 271. | 2001132. | 2001689. | 557. | 472. | 0.409 |
| 251. | 2014156. | 2014184. | 28. | 13. | 0.414 |
| 339. | 2014495. | 2014519. | 24. | 24. | 0.414 |
| 271. | 2014720. | 2015159. | 439. | 423. | 0.414 |
| 193. | 2015915. | 2047178. | 31263. | 14603. | 0.409 |
| 286. | 2057901. | 2057926. | 25. | 25. | 0.413 |
| 17. | 2059473. | 2059555. | 82. | 82. | 0.413 |
| 189. | 2060530. | 2102936. | 42406. | 19767. | 0.406 |
| 244. | 2105171. | 2143714. | 38543. | 19823. | 0.400 |
| 147. | 2146451. | 2146475. | 24. | 24. | 0.401 |
| 189. | 2148105. | 2173858. | 25753. | 13273. | 0.397 |
| 147. | 2181368. | 2194999. | 13631. | 7006. | 0.398 |
| 215. | 2195489. | 2195560. | 71. | 71. | 0.398 |
| 286. | 2197052. | 2197084. | 32. | 32. | 0.398 |
| 247. | 2198127. | 2198160. | 33. | 33. | 0.399 |
| 286. | 2198191. | 2198219. | 28. | 28. | 0.399 |
| 143. | 2199632. | 2199836. | 204. | 204. | 0.399 |
| 53. | 2202601. | 2202633. | 32. | 32. | 0.400 |
| 104. | 2205118. | 2205134. | 16. | 16. | 0.401 |
| 149. | 2214211. | 2214703. | 492. | 463. | 0.404 |
| 444. | 2232918. | 2232949. | 31. | 25. | 0.410 |
| 331. | 2258134. | 2258165. | 31. | 31. | 0.418 |
| 77. | 2258352. | 2258383. | 31. | 31. | 0.418 |

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|------|----------|----------|--------|--------|-------|
| 105. | 2263643. | 2263676. | 33. | 33. | 0.419 |
| 155. | 2267796. | 2267814. | 18. | 18. | 0.420 |
| 271. | 2269264. | 2269721. | 457. | 457. | 0.421 |
| 271. | 2270635. | 2270939. | 204. | 204. | 0.421 |
| 193. | 2270918. | 2305563. | 34645. | 17365. | 0.415 |
| 147. | 2306533. | 2306562. | 29. | 29. | 0.415 |
| 77. | 2306901. | 2306927. | 26. | 26. | 0.416 |
| 248. | 2315728. | 2315764. | 36. | 36. | 0.418 |
| 329. | 2321266. | 2321325. | 59. | 59. | 0.420 |
| 270. | 2324045. | 2324247. | 202. | 202. | 0.421 |
| 212. | 2325622. | 2364569. | 38947. | 18307. | 0.415 |
| 271. | 2367729. | 2367941. | 212. | 92. | 0.416 |
| 192. | 2369562. | 2369650. | 88. | 88. | 0.416 |
| 250. | 2370100. | 2370139. | 39. | 39. | 0.417 |
| 271. | 2370139. | 2370430. | 291. | 201. | 0.417 |
| 286. | 2370430. | 2370460. | 30. | 0. | 0.417 |
| 271. | 2373484. | 2373877. | 393. | 393. | 0.417 |
| 286. | 2379790. | 2379815. | 25. | 25. | 0.419 |
| 286. | 2382150. | 2382177. | 27. | 27. | 0.420 |
| 227. | 2382618. | 2418166. | 35548. | 17788. | 0.414 |
| 320. | 2418640. | 2418666. | 26. | 26. | 0.415 |
| 249. | 2419897. | 2419921. | 24. | 24. | 0.415 |
| 189. | 2430087. | 2443987. | 13900. | 7089. | 0.416 |
| 181. | 2449788. | 2460002. | 10214. | 4934. | 0.416 |
| 105. | 2465870. | 2465897. | 27. | 27. | 0.417 |
| 194. | 2468850. | 2468886. | 36. | 36. | 0.418 |
| 407. | 2473040. | 2473069. | 29. | 29. | 0.419 |
| 244. | 2476056. | 2492447. | 16391. | 9191. | 0.418 |
| 286. | 2493251. | 2493290. | 39. | 39. | 0.418 |
| 271. | 2494603. | 2495131. | 528. | 528. | 0.418 |
| 170. | 2495131. | 2495169. | 38. | 38. | 0.418 |
| 271. | 2497275. | 2497519. | 244. | 244. | 0.418 |
| 245. | 2502489. | 2520506. | 18017. | 9857. | 0.417 |
| 77. | 2522049. | 2522079. | 30. | 30. | 0.417 |
| 271. | 2532437. | 2532765. | 328. | 328. | 0.420 |
| 434. | 2532765. | 2532850. | 85. | 16. | 0.420 |
| 270. | 2539549. | 2539962. | 413. | 21. | 0.422 |
| 197. | 2546326. | 2546366. | 40. | 40. | 0.424 |
| 286. | 2553602. | 2553628. | 26. | 26. | 0.426 |
| 286. | 2566068. | 2566099. | 31. | 31. | 0.429 |
| 286. | 2571921. | 2571953. | 32. | 32. | 0.430 |
| 286. | 2572376. | 2572406. | 30. | 30. | 0.431 |
| 46. | 2572406. | 2572514. | 108. | 108. | 0.431 |
| 330. | 2574036. | 2574074. | 38. | 3. | 0.431 |
| 320. | 2580318. | 2580353. | 35. | 35. | 0.433 |
| 221. | 2580361. | 2580386. | 25. | 25. | 0.433 |
| 17. | 2585735. | 2585803. | 68. | 68. | 0.434 |
| 286. | 2585803. | 2585833. | 30. | 30. | 0.434 |
| 189. | 2591679. | 2600718. | 9039. | 4473. | 0.434 |
| 181. | 2601203. | 2637667. | 36464. | 18704. | 0.429 |

FILE 5

INVENTORY RECEIVED

ALL TIMES EXPRESSED IN MINUTES

| COMPONENT NUMBER | TIME OF RECEIPT | REMAINING STOCKAGE | TIME ORDERED |
|---------------------|--------------------|-----------------------|-----------------|
| 290. | 6296. | 0. | 6208. |
| 71. | 30327. | 0. | 27908. |
| 16. | 40739. | 0. | 40702. |
| 286. | 43196. | 0. | 43129. |
| 195. | 44740. | 0. | 44702. |
| 326. | 57894. | 1. | 57833. |
| 77. | 58105. | 13. | 1775. |
| 286. | 72229. | 0. | 72161. |
| 286. | 79466. | 0. | 79405. |
| 56. | 93091. | 0. | 6784. |
| 66. | 113982. | 0. | 113920. |
| 286. | 116944. | 0. | 116919. |
| 77. | 136420. | 12. | 39071. |
| 103. | 141601. | 0. | 110950. |
| 318. | 155350. | 0. | 68845. |
| 320. | 155615. | 0. | 155511. |
| 26. | 162954. | 0. | 162904. |
| 286. | 165992. | 0. | 165922. |
| 77. | 177530. | 12. | 151200. |
| 27. | 265962. | 0. | 265806. |
| 77. | 314636. | 11. | 151286. |
| 1. | 321165. | 0. | 320947. |
| 286. | 328910. | 0. | 328864. |
| 170. | 333892. | 1. | 333801. |
| 286. | 334980. | 0. | 334943. |
| 16. | 336417. | 0. | 336385. |
| 71. | 388110. | 0. | 387780. |
| 77. | 421828. | 13. | 337461. |
| 134. | 459110. | 0. | 459080. |
| 286. | 464695. | 0. | 464627. |
| 286. | 467077. | 0. | 467020. |
| 170. | 477272. | 1. | 477241. |
| 330. | 489943. | 0. | 489875. |
| 339. | 490396. | 0. | 490266. |
| 77. | 498457. | 12. | 390625. |
| 147. | 500988. | 0. | 456457. |
| 322. | 583774. | 0. | 583738. |
| 286. | 588053. | 0. | 587980. |
| 286. | 588910. | 0. | 588878. |
| 250. | 590781. | 0. | 590739. |
| 290. | 639833. | 0. | 639696. |
| 77. | 666940. | 12. | 592034. |
| 80. | 678905. | 1. | 678877. |
| 286. | 679952. | 0. | 679926. |
| 77. | 688561. | 13. | 580348. |
| 61. | 731419. | 0. | 665871. |
| 377. | 736135. | 0. | 735997. |
| 103. | 763052. | 0. | 667575. |
| 77. | 764383. | 11. | 676481. |

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| 321. | 793999, | 0. | 793969. |
| 77. | 809266, | 10. | 678263. |
| 77. | 810858, | 11. | 640463. |
| 80. | 811784, | 1. | 811734. |
| 286. | 814776, | 0. | 814737. |
| 77. | 832040, | 11. | 792059. |
| 77. | 880464, | 10. | 817794. |
| 318. | 926254, | 0. | 774751. |
| 184. | 972699, | 0. | 972634. |
| 97. | 991924, | 0. | 991349. |
| 26. | 996911, | 0. | 996861. |
| 319. | 1004662, | 0. | 906799. |
| 375. | 1096495, | 0. | 1096441. |
| 325. | 1101419, | 0. | 1101363. |
| 286. | 1102259, | 0. | 1102206. |
| 77. | 1126285, | 13. | 967823. |
| 77. | 1214516, | 13. | 1166097. |
| 62. | 1225772, | 0. | 1141739. |
| 302. | 1228601, | 0. | 1228169. |
| 103. | 1275555, | 0. | 1167431. |
| 194. | 1279617, | 0. | 1170140. |
| 294. | 1285820, | 0. | 1285608. |
| 286. | 1323460, | 0. | 1323422. |
| 170. | 1370095, | 1. | 1370065. |
| 247. | 1417671, | 0. | 1417608. |
| 317. | 1440766, | 1. | 1373911. |
| 101. | 1475871, | 0. | 1380454. |
| 27. | 1499141, | 0. | 1498980. |
| 321. | 1499768, | 0. | 1499711. |
| 194. | 1503076, | 0. | 1330015. |
| 322. | 1530013, | 0. | 1529999. |
| 318. | 1569129, | 0. | 1432693. |
| 103. | 1581014, | 0. | 1531508. |
| 104. | 1587828, | 0. | 1587730. |
| 286. | 1620326, | 0. | 1620252. |
| 286. | 1633251, | 0. | 1633223. |
| 321. | 1672174, | 0. | 1672108. |
| 77. | 1700927, | 13. | 1631264. |
| 302. | 1706968, | 0. | 1706497. |
| 371. | 1736397, | 0. | 1736292. |
| 224. | 1741372, | 0. | 1741291. |
| 290. | 1744071, | 0. | 1743908. |
| 77. | 1747382, | 12. | 1707705. |
| 27. | 1753403, | 0. | 1753311. |
| 289. | 1759913, | 0. | 1759275. |
| 319. | 1777200, | 0. | 1675213. |
| 287. | 1782207, | 0. | 1782162. |
| 286. | 1786557, | 0. | 1786513. |
| 104. | 1788103, | 0. | 1787950. |
| 101. | 1809021, | 0. | 1711717. |
| 77. | 1813290, | 12. | 1727636. |
| 382. | 1818158, | 0. | 1737903. |
| 318. | 1874074, | 0. | 1794942. |
| 247. | 1877827, | 0. | 1877769. |
| 302. | 1878451, | 0. | 1878077. |
| 286. | 1897209, | 0. | 1897171. |
| 194. | 1965412, | 0. | 1838294. |
| 286. | 1996903, | 0. | 1996873. |
| 101. | 2012209, | 0. | 1911063. |
| 251. | 2014243, | 0. | 2014184. |
| 339. | 2014650, | 0. | 2014519. |
| 286. | 2057963, | 0. | 2057926. |
| 147. | 2187325, | 0. | 2146475. |
| 286. | 2197124, | 0. | 2197084. |
| 247. | 2198193, | 0. | 2193160. |
| 286. | 2198248, | 0. | 2198219. |
| 104. | 2205257, | 0. | 2205134. |

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| 53. | 2229293. | 0. | 2202633. |
| 444. | 2233049. | 0. | 2232949. |
| 331. | 2258195. | 0. | 2258165. |
| 105. | 2263714. | 0. | 2263676. |
| 155. | 2313913. | 0. | 2267814. |
| 248. | 2315822. | 0. | 2315764. |
| 77. | 2363610. | 13. | 2258383. |
| 286. | 2370484. | 0. | 2370460. |
| 286. | 2379851. | 0. | 2379815. |
| 286. | 2382225. | 0. | 2382177. |
| 147. | 2387183. | 0. | 2306562. |
| 77. | 2394330. | 12. | 2306927. |
| 320. | 2418816. | 0. | 2418666. |
| 249. | 2419965. | 0. | 2419921. |
| 105. | 2465934. | 0. | 2465897. |
| 286. | 2493345. | 0. | 2493290. |
| 170. | 2495221. | 1. | 2495169. |
| 197. | 2546416. | 0. | 2546366. |
| 286. | 2553705. | 0. | 2553628. |
| 194. | 2566035. | 0. | 2468886. |
| 286. | 2566163. | 0. | 2566099. |
| 286. | 2572003. | 0. | 2571953. |
| 330. | 2574134. | 0. | 2574074. |
| 221. | 2580421. | 0. | 2580386. |
| 320. | 2580492. | 0. | 2580353. |
| 286. | 2585882. | 0. | 2585833. |

IV - CONCLUSIONS

The results shown in Table 3 indicate that A_0 can be significantly increased (46.0% total) by the selectfull replacement of addition spares on-site. The relative increase between runs 1-2, 2-3, 3-4, was 14.1%, 16.5%, and 15.1% respectively. The corresponding relative increase in provisioning requirements was 11, 22, and 20 spares respectively. The apparent reason that the better than doubled increase in provisions requirement (11 to 22) that occurred from run 2 to 3 for approximately the same relative increase in A_0 is because 5 of those components that were provisioned in run 2 were provisioned again in run 3. Two of these components (189 and 193) were of the high failure rate category (refer to Table 2).

An increase in operational availability is accompanied by two significant actions. The first, an increase in the total number of trainer failures that occurs (refer to Table 3) results in the second, an increase in inventory (administrative time) processing. These factors contribute to an increase of on-site repair or replace actions.

This simulation model offers a means by which initial provisioning can be established to maintain a predetermined level of A_0 . Due consideration can then be given to the effects provisioning has on the other logistic support variables (manpower, repair facilities, etc.). Trade-offs can then be made with an eye to its effects on A_0 .

Recommendations

This model does not take into account any economic considerations. A suggested change to the model would be to incorporate a means by which any change in provisioning could be economically evaluated against a corresponding change in A_0 .

Data input into the model currently is accomplished via punched cards. An improvement to this that should be considered is to make data input through an interactive mode.

Operational time requirements for the trainer is currently fixed. Future changes to the model will be to change this to a variable.

APPENDIX A
SLAM NETWORK

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1 GEN,D,H,PIERCE,RESEARCH,08/15/81,1,,,NOJ
2 LIMITS,5,7,2750;
3 PRIORITY/1,LVF(6)/2,LVF(2)/4,LVF(1)/3,LVF(4);
4 STAT,1,FAIL INTARR TIME,12/0/1200;
5 INTLC,XX(1)=0.,XX(2)=0.,XX(3)=0.,XX(4)=0.,XX(5)=0.,XX(6)=0.,
6   XX(7)=0.,XX(8)=0.,XX(9)=0.,XX(10)=0.,XX(11)=0.,XX(12)=0.,
7 INTLC,XX(13)=450.,XX(14)=2620800.,XX(15)=0.,XX(16)=0.,
8 NETWORK;
9 ;
10 ;
11 ;
12 ;
13 ;
14 ;      FAILURE ANALYSIS
15 ;
16 CREATE,,,1,1;      CREATE FAILURE
17 FAN EVENT,1,1;      CREATE TRAINER FAILURE INTERARRIVAL
18 ;      TIME (FILE 4) AND DETERMINE FAILED
19 ;      COMPONENT'S PART NUMBER
20 ACT/1,ATRIB(7),,DAL;      TRAINER INCREMENTAL OPERATION TIME
21 DAL ASSIGN,ATRIB(7)=TNOW;
22 RTA ASSIGN,XX(3)=RNORM(20.,5.,3);
23 ACT,,XX(3).LE.0.,RTA;
24 ACT,,XX(3).GT.0.,RTC;
25 RTC COLCT,XX(3),FAULT ISOLATE,
26   10/3/3,1;      COLLECT STATISTICS
27 ACT/2,XX(3),,VNT;      DURATION OF FAULT ISOLATION
28 VNT EVENT,2,1;      UPDATE AND SEARCH INVENTORY FILE
29 ;      FOR SPARE
30 ACT,,ATRIB(5).LT.1.,NSPR;      IF SPARE IS NOT AVAILABLE TRANSFER
31 ;      TO TAG "NSPR"
32 ACT,,ATRIB(5).GE.1.,ASPR;      IF SPARE IS AVAILABLE TRANSFER
33 ;      TO TAG "ASPR"
34 ;
35 ;
36 ;
37 ;
38 ;
39 ;      REPAIR TRAINER
40 ;
41 PAR COLCT,ALL,
42   REPAIRED COMPONENT,
43   5/0/524160,1;      COLLECT STATISTICS
44 ASPR ASSIGN,ATRIB(4)=RNORM(
45   5.,3.,4),1;      A SPARE OR REPAIRED COMPONENT IS
46 ;      AVAILABLE/CREATE REMOVE/REPLACE TIME
47 ACT,,ATRIB(4).LE.0.,ASPR;
48 ACT,,ATRIB(4).GT.0.,RTD;
49 RTD ASSIGN,XX(4)=ATRIB(4);
50 ACT/3,ATRIB(4),,CRT;      REMOVE/REPLACE COMPONENT
51 CRT GOON,1;
52 RTB ASSIGN,XX(5)=RNORM(5.,2.,5);
53 ACT,,XX(5).LE.0.,RTB;
54 ACT,,XX(5).GT.0.,RTE;
55 RTE GOON,1;
56 ACT/4,XX(5),,CKT;      CHECK-OUT TRAINER
57 CKT COLCT,XX(4),
58   REMOVE REPLACE,
59   12/0/1,1;      COLLECT STATISTICS
60 COLCT,XX(5),
61 CHECK OUT,
62   10/0/1,1;      COLLEC, STATISTICS

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60      COLCT,AA(5),
61      CHECK OUT,
62      10/0/1,1;          COLLECT STATISTICS
63      COLCT,ALL,
64      COMP RPR RPL ACTS,
65      5/0/524160,1;      COLLECT STATISTICS
66      ACT,,9,AVL;        IF TRAINER IS REPAIRED TRANSFER
67      ;                  TO TAG "AVL"
68      ACT,,1,NAVL;        IF TRAINER IS NOT REPAIRED-CONTINUE
69      NAVL COLCT,ALL,WRONG FAILURE,
70      5/0/524160,1;      TRAINER NOT REPAIRED-INVALID DIAGNOSIS
71      ;                  -COLLECT STATISTICS ON NUMBER OF
72      ;                  INVALID DIAGNOSES
73      ;
74      ;
75      ;
76      ;
77      ;                  INVALID REPAIR ACTION
78      ;
79      EVENT,4,1;          RECORD FACT THAT INVALID DIAGNOSIS
80      ;                  OCCURRED IN FILE 3
81      ASSIGN,TRIB(1)=5.;  TAG REPAIR ACTION AS INVALID
82      ACT,,FAN;           RETURN TO TAG "FAN" AND CREATE
83      ;                  NEW FAILURE
84      ;
85      ;
86      ;
87      ;
88      ;                  VALID REPAIR ACTION
89      ;
90      AVL GOON,1;
91      ACT,,TRIB(5).LT.1.,TLMT; WAS SPARE OR REPAIRED COMPONENT USED
92      ;                  FOR REPAIR? IF REPAIRED COMPONENT USED
93      ;                  TRANSFER TO TAG "TLMT"
94      ACT,,TRIB(5).GE.1.,BAD;  IF SPARE USED-CONTINUE
95      ;
96      ;
97      ;
98      ;
99      ;
100     ;                  REPAIR BAD COMPONENT OR ORDER REPLACEMENT SPARE
101     ;
102     BAD COLCT,INT(7),
103     BAD COMPONENT,
104     20/6/2,1;          SPARE WAS USED FOR REPAIR/COLLECT
105     ;                  STATISTICS ON NUMBER OF SPARES
106     ;                  USED FOR REPAIR
107     ACT,,SKP;          TRANSFER TO TAG "SKP" AND ORDER
108     ;                  REPLACEMENT
109     NSPR COLCT,ALL,NU SPARE,
110     5/0/524160,1;      NO SPARE AVAILABLE/COLLECT STATISTICS
111     ;                  ON NUMBER OF MISSING SPARES-CONTINUE
112     ;                  AND REPAIR BAD COMPONENT
113     SKP GOON,1;        IS THIS A DEPOT OR LOCAL REPAIR/
114     ;                  REPLACEMENT ACTION?
115     ACT,,TRIB(1).EQ.2.,SPBY; DEPOT-TRANSFER TO TAG "SPBY"
116     ACT,,TRIB(1).EQ.1.,REPR; LOCAL-CONTINUE
117     ;
118     ;
119     ;
120     ;
121     ;                  LOCAL REPAIR/REPLACEMENT ACTIONS
122     ;
123     REPR GOON,1;       IS THIS MANUAL OR ATE REPAIR/
124     ;                  REPLACEMENT ACTION?
125     ACT,,TRIB(2).EQ.2.,RPRT; ATE-TRANSFER TO TAG "RPRT"
126     ACT,,TRIB(2).EQ.1.,REQN; MANUAL-CONTINUE

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127 ;
128 ;
129 ;
130 ;
131 ;
132 REQN GOON,1;
133 ACT,,ATRIB(5).GE.1.,SUB;
134 ACT,,ATRIB(5).LT.1.,SUA;
135 SUA ASSIGN,ATRIB(3)=RNORM(
136 360.,180.,7),1;
137 ACT,,ATRIB(3).LE.0.,SUA;
138 ACT,,ATRIB(3).GT.0.,RTF;
139 RTF ASSIGN,XX(8)=ATRIB(3);
140 COLCT,XX(8),MAN REPAIR,
141 5/0/140,1;
142 ACT/7,ATRIB(3),,PAR;
143 ;
144 SUB ASSIGN,XX(8)=RNORM(
145 360.,180.,7);
146 ACT,,XX(8).LE.0.,SUB;
147 ACT,,XX(8).GT.0.,RTG;
148 RTG COLCT,XX(8),MAN REPLACE,
149 5/0/140,1;
150 ASSIGN,ATRIB(2)=XX(8)+TNOW,
151 1;
152 ACT,,FLE;
153 ;
154 ;
155 ;
156 ;
157 ;
158 RPRT GOON,1;
159 ;
160 ACT,,ATRIB(3).EQ.1.,SUG;
161 ACT,,ATRIB(3).EQ.2.,SUH;
162 ;
163 ;
164 ;
165 ;
166 SUH GOON,1;
167 ACT,,ATRIB(5).GE.1.,SUJ;
168 ACT,,ATRIB(5).LT.1.,SUI;
169 SUI ASSIGN,ATRIB(3)=RNORM(
170 45.,15.,8),1;
171 ACT,,ATRIB(3).LE.0.,SUI;
172 ACT,,ATRIB(3).GT.0.,RTH;
173 RTH ASSIGN,XX(7)=ATRIB(3);
174 COLCT,XX(7),L135 REPAIR,
175 10/0/8,1;
176 ACT/9,ATRIB(3),,PAR;
177 ;
178 SUJ ASSIGN,XX(7)=RNORM(
179 45.,15.,8);
180 ACT,,XX(7).LE.0.,SUJ;
181 ACT,,XX(7).GT.0.,RTI;
182 RTI COLCT,XX(7),L135 REPLACE,
183 10/0/8,1;
184 ASSIGN,ATRIB(2)=XX(7)+TNOW,
185 1;
186 ACT,,FLE;
187 ;
188 ;
189 ;
190 ;
191 SUG GOON,1;
192 ACT,,ATRIB(5).GE.1.,SUD;

```

MANUAL

IS THIS A REPAIR OR REPLACEMENT ACTION
REPLACEMENT-TRANSFER TO TAG "SUB"
REPAIR-CONTINUE

REPAIR ACTION-CREATE REPAIR TIME

COLLECT STATISTICS
MANUALLY REPAIR COMPONENT-TRANSFER TO
TAG "PAR"-REPAIR TRAINER

COLLECT STATISTICS
REPLACEMENT ACTION-CREATE REPLACEMENT
TRANSFER TO TAG "FLE"

ATE(L135/AFIT)

IS THIS A AFIT OR L135 REPAIR/
REPLACEMENT ACTION?
AFIT-TRANSFER TO TAG "SUG"
L135-CONTINUE

L135

IS THIS A REPAIR OR REPLACEMENT ACTION
REPLACEMENT-TRANSFER TO TAG "SUJ"
REPAIR-CONTINUE

REPAIR ACTION-CREATE REPAIR TIME

COLLECT STATISTICS
REPAIR COMPONENT-TRANSFER TO TAG "PAR"
-REPAIR TRAINER

COLLECT STATISTICS
REPLACEMENT ACTION-CREATE REPLACEMENT
TRANSFER TO TAG "FLE"

AFIT

IS THIS A REPAIR OR REPLACE ACTION?
REPLACEMENT-TRANSFER TO TAG "SUD"

| | | | |
|-----|------|------------------------------------|---|
| 193 | | ACT,,ATRIB(5).LT.1,,SUC; | REPAIR-CONTINUE |
| 194 | SUC | ASSIGN,ATRIB(3)=RNORM(| |
| 195 | | 120,,30,,8),1; | REPAIR ACTION-CREATE REPAIR TIME |
| 196 | | ACT,,ATRIB(3).LE.0,,SUC; | |
| 197 | | ACT,,ATRIB(3).GT.0,,RTJ; | |
| 198 | RTJ | ASSIGN,XX(6)=ATRIB(3); | |
| 199 | | COLCT,XX(6),AFIT REPAIR, | |
| 200 | | 7/40/30,1; | COLLECT STATISTICS |
| 201 | | ACT/6,ATRIB(3),,PAR; | REPAIR COMPONENT-TRANSFER TO TAG |
| 202 | | | "PAR"-REPAIR TRAINER |
| 203 | SUD | ASSIGN,XX(6)=RNORM(| |
| 204 | | 120,,30,,8); | |
| 205 | | ACT,,XX(6).LE.0,,SUD; | |
| 206 | | ACT,,XX(6).GT.0,,RTK; | |
| 207 | RTK | COLCT,XX(6),AFIT REPLACE, | |
| 208 | | 7/40/30,1; | COLLECT STATISTICS |
| 209 | | ASSIGN,ATRIB(2)=XX(6)+TNOW, | |
| 210 | | 1; | REPLACEMENT ACTION-CREATE REPLACEMENT |
| 211 | | ACT,,FLE; | TRANSFER TO TAG "FLE" |
| 212 | | | |
| 213 | | | |
| 214 | | | |
| 215 | | | |
| 216 | | DEPUT REPAIR/REPLACEMENT ACTIONS | |
| 217 | | | |
| 218 | SPBY | GOON,1; | IS THIS A REPAIR OR REPLACEMENT ACTION. |
| 219 | | ACT,,ATRIB(5).GE.1,,SUF; | REPLACEMENT-TRANSFER TO TAG "SUF" |
| 220 | | ACT,,ATRIB(5).LT.1,,SUE; | REPAIR-CONTINUE |
| 221 | SUE | ASSIGN,ATRIB(3)=RNORM(| |
| 222 | | 28800,,14400,,9),1; | REPAIR ACTION-CREATE REPAIR TIME |
| 223 | | ACT,,ATRIB(3).LE.0,,SUE; | |
| 224 | | ACT,,ATRIB(3).GT.0,,RTL; | |
| 225 | RTL | ASSIGN,XX(9)=ATRIB(3); | |
| 226 | | COLCT,XX(9),DEP REPAIR, | |
| 227 | | 10/0/5760,1; | COLLECT STATISTICS |
| 228 | | ACT/8,ATRIB(3),,PAR; | REPAIR COMPONENT-TRANSFER TO TAG "PAR" |
| 229 | | | -REPAIR TRAINER |
| 230 | SUF | ASSIGN,XX(10)=RNORM(| |
| 231 | | 86400,,43200,,9); | |
| 232 | | ACT,,XX(10).LE.0,,SUF; | |
| 233 | | ACT,,XX(10).GT.0,,RTH; | |
| 234 | RTH | COLCT,XX(10),DEP REPLACE, | |
| 235 | | 10/0/16300,1; | COLLECT STATISTICS |
| 236 | | ASSIGN,ATRIB(2)=XX(10)+TNOW, | |
| 237 | | 1; | REPLACEMENT ACTION-CREATE REPLACEMENT |
| 238 | | | |
| 239 | | | |
| 240 | | | |
| 241 | | | |
| 242 | | | |
| 243 | | RECORD REPLACEMENT ACTIONS | |
| 244 | | | |
| 245 | FLE | COLCT,ALL, | |
| 246 | | COMPONENT ORDERED, | |
| 247 | | 5/0/524160,1; | COLLECT STATISTICS ON COMPONENTS |
| 248 | | | ORDERED |
| 249 | | EVENT,3,1; | REDUCE SPARES INVENTORY/RECORD |
| 250 | | | STATISTICS ON COMPONENTS ORDERED |
| 251 | | | IN FILE 2 |
| 252 | | ACT,,RCD; | TRANSFER TO TAG "RCD" |
| 253 | | | |
| 254 | | | |
| 255 | | | |
| 256 | | | |
| 257 | | | |
| 258 | | RECORD REPAIR ACTIONS ACCOMPLISHED | |

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259 ;
260 T,MT COLCT,ALL,
261     TRAINER REPAIRED,
262     5/0/524160,1;
263 RCD EVENT,4,1;
264 ;
265 ;
266 ;
267 ;
268 ;
269 ;
270 ;
271 ;
272 ACT,,XX(16).LT.XX(14),FAN; IF SIMULATION TIME HAS NOT EXPIRED
273 ; TRANSFER TO TAG "FAN"-CREATE NEW
274 ; FAILURE
275 ACT,,XX(16).GE.XX(14),STP; IF SIMULATION TIME HAS EXPIRED
276 ; CONTINUE
277 ;
278 ;
279 STP EVENT,5,1; PRINT FILES
280 TERMINATE,1; STOP SIMULATION
281 ;
282 ;
283 ENDNETWORK;
284 ;
285 ;
286 INIT,0,35000000;
287 INTLC,XX(13)=450,,XX(14)=2620800;
288 MONTR,FILES,10;
289 ;
290 ;
291 ;
292 ENTRY/1,1,1,0,,200000,,1,,1,,2,0/1,2,,0,,0,,258058,,1,,2,,4,0;
293 ENTRY/1,2,,0,,0,,400000,,1,,3,,7,1/1,2,,0,,0,,416080,,0,,4,,20;
294 ENTRY/1,1,2,2,,220060,,1,,5,,8,1/1,2,,0,,0,,599988,,2,,6,,3;
295 ENTRY/1,1,2,2,,25000,,0,,7,,2,1/1,1,0,,0,,100000,,1,,8,,2;
296 ENTRY/1,1,2,2,,100000,,0,,9,,3,1/1,2,,0,,0,,100000,,0,,10,,2;
297 ENTRY/1,1,2,2,,100000,,1,,11,,1,1/1,1,0,,0,,100000,,0,,12,,1;
298 ENTRY/1,1,2,2,,100000,,1,,13,,1,1/1,1,2,,1,,75000,,0,,14,,13;
299 ENTRY/1,2,,0,,0,,70176,,0,,15,,6,1/1,1,2,,2,,70217,,1,,16,,4;
300 ENTRY/1,1,2,2,,30807,,0,,17,,3,1/1,1,2,,2,,100000,,1,,18,,1;
301 ENTRY/1,1,2,1,,50000,,0,,19,,12,1/1,1,0,,0,,50000,,1,,20,,1;
302 ENTRY/1,1,2,2,,9742,,0,,21,,3,1/1,1,0,,0,,100000,,1,,22,,1;
303 ENTRY/1,1,1,0,,100000,,1,,23,,3,1/1,1,0,,0,,100000,,1,,24,,1;
304 ENTRY/1,1,1,0,,100000,,1,,25,,1,1/1,1,2,,2,,25000,,1,,26,,4;
305 ENTRY/1,1,2,1,,25000,,1,,27,,4,1/1,1,2,,2,,100000,,1,,28,,1;
306 ENTRY/1,1,2,2,,151523,,1,,29,,5,1/1,1,2,,1,,644662,,1,,30,,2;
307 ENTRY/1,1,2,1,,369781,,1,,31,,1,1/1,1,2,,1,,465593,,1,,32,,2;
308 ENTRY/1,1,2,1,,392034,,0,,33,,1,1/1,1,2,,1,,592838,,1,,34,,4;
309 ENTRY/1,2,,0,,0,,327675,,1,,35,,2,1/1,1,2,,1,,370672,,1,,36,,1;
310 ENTRY/1,1,2,1,,339351,,1,,37,,1,1/1,1,2,,1,,337746,,1,,38,,1;
311 ENTRY/1,1,2,1,,499550,,1,,39,,1,1/1,1,2,,1,,300000,,1,,40,,1;
312 ENTRY/1,2,,0,,0,,268759,,1,,41,,1,1/1,1,2,,1,,346765,,1,,42,,1;
313 ENTRY/1,2,,0,,0,,300000,,1,,43,,1,1/1,1,2,,1,,300000,,1,,44,,2;
314 ENTRY/1,1,2,1,,300000,,1,,45,,1,1/1,1,2,,1,,100000,,0,,46,,6;
315 ENTRY/1,2,,0,,0,,100000,,0,,47,,6,1/1,2,,0,,0,,100000,,0,,48,,6;
316 ENTRY/1,1,1,0,,100000,,0,,49,,5,1/1,1,1,0,,0,,100000,,0,,50,,1;
317 ENTRY/1,2,,0,,0,,82900,,1,,51,,2,1/1,1,2,,2,,100000,,1,,52,,1;
318 ENTRY/1,2,,0,,0,,200000,,1,,53,,2,1/1,2,,0,,0,,309550,,1,,54,,2;
319 ENTRY/1,2,,0,,0,,200000,,1,,55,,2,1/1,2,,0,,0,,102399,,1,,56,,2;
320 ENTRY/1,1,2,2,,255512,,1,,57,,2,1/1,2,,0,,0,,588235,,1,,58,,6;
321 ENTRY/1,1,1,0,,400000,,0,,59,,7,1/1,1,2,,2,,400000,,1,,60,,5;
322 ENTRY/1,2,,0,,0,,400000,,1,,61,,2,1/1,2,,0,,0,,400000,,1,,62,,8;
323 ENTRY/1,1,1,0,,400000,,0,,63,,2,1/1,2,,0,,0,,20000,,0,,64,,2;
324 ENTRY/1,1,2,2,,100000,,0,,65,,2,1/1,1,2,,2,,100000,,1,,66,,1;

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325 ENTRY/1,1,2,2,100000,0,67,1,1,1,2,2,100000,0,68,1,;
326 ENTRY/1,1,1,0,100000,0,69,1,1,1,1,0,180000,0,70,1,;
327 ENTRY/1,1,1,0,177305,1,71,4,1,2,0,0,100000,0,72,4,;
328 ENTRY/1,1,1,0,100000,1,73,1,1,1,1,0,100000,1,74,1,;
329 ENTRY/1,2,0,0,100000,0,75,1,1,1,1,0,50000,0,76,1,;
330 ENTRY/1,2,0,0,23636,14,77,56,1,1,2,1,75000,0,78,13,;
331 ENTRY/1,2,0,0,75000,0,79,4,1,1,2,2,48621,2,80,8,;
332 ENTRY/1,1,2,2,49674,1,81,4,1,2,0,0,39145,0,82,2,;
333 ENTRY/1,2,0,0,100000,0,83,1,1,2,0,0,50000,1,84,2,;
334 ENTRY/1,1,1,0,25000,1,85,2,1,1,1,0,36000,0,86,1,;
335 ENTRY/1,2,0,0,80230,0,87,7,1,1,2,2,50000,0,88,1,;
336 ENTRY/1,1,1,0,50000,0,89,1,1,1,1,0,94650,1,90,1,;
337 ENTRY/1,1,2,2,103842,0,91,3,1,1,1,0,117302,0,92,1,;
338 ENTRY/1,1,2,1,50000,1,93,1,1,1,1,0,100000,1,94,1,;
339 ENTRY/1,1,1,0,100000,1,95,1,1,1,1,0,100000,1,96,3,;
340 ENTRY/1,1,1,0,100000,1,97,3,1,1,1,0,100000,1,98,1,;
341 ENTRY/1,1,1,0,100000,1,99,1,1,1,1,0,100000,0,100,1,;
342 ENTRY/1,2,0,0,25000,1,101,4,1,1,2,1,25000,1,102,4,;
343 ENTRY/1,2,0,0,25000,1,103,8,1,1,2,1,25000,1,104,8,;
344 ENTRY/1,1,2,2,25000,1,105,4,1,2,0,0,38000,1,106,3,;
345 ENTRY/1,1,2,2,118655,1,107,12,1,1,2,1,457310,1,108,1,;
346 ENTRY/1,1,2,1,121767,1,109,1,1,1,2,2,222286,1,110,2,;
347 ENTRY/1,1,2,1,389287,1,111,2,1,1,2,1,518995,1,112,4,;
348 ENTRY/1,1,2,1,499550,1,113,2,1,1,2,1,409534,1,114,2,;
349 ENTRY/1,1,2,2,592838,1,115,5,1,1,2,1,371085,0,116,3,;
350 ENTRY/1,1,2,1,429037,1,117,1,1,1,2,1,354509,1,118,2,;
351 ENTRY/1,1,2,1,463972,1,119,2,1,1,2,2,339742,1,120,1,;
352 ENTRY/1,1,2,1,498058,1,121,1,1,1,2,1,371085,1,122,2,;
353 ENTRY/1,1,2,1,431630,1,123,1,1,1,2,2,194295,1,124,4,;
354 ENTRY/1,1,2,1,346765,1,125,1,1,1,2,1,499550,1,126,1,;
355 ENTRY/1,1,2,1,348214,1,127,1,1,1,2,1,327675,1,128,2,;
356 ENTRY/1,1,2,1,667645,0,129,1,1,2,2,0,300000,1,130,1,;
357 ENTRY/1,1,2,2,300000,0,131,1,1,1,2,2,328084,1,132,1,;
358 ENTRY/1,1,2,1,300000,0,133,19,1,1,2,2,181186,1,134,10,;
359 ENTRY/1,1,2,1,407631,1,135,7,1,1,2,2,300000,0,136,1,;
360 ENTRY/1,1,2,1,300000,0,137,1,1,1,2,1,300000,1,138,1,;
361 ENTRY/1,1,2,1,300000,1,139,1,1,2,0,0,300000,1,140,1,;
362 ENTRY/1,1,2,1,100000,0,141,6,1,1,2,1,100000,0,142,6,;
363 ENTRY/1,1,2,1,100000,0,143,12,1,2,0,0,100000,0,144,6,;
364 ENTRY/1,1,1,0,100000,0,145,6,1,1,2,1,100000,0,146,6,;
365 ENTRY/1,2,0,0,38000,1,147,7,1,1,1,0,46000,1,148,2,;
366 ENTRY/1,1,1,0,50000,0,149,1,1,1,1,0,46000,1,150,1,;
367 ENTRY/1,2,0,0,60000,1,151,1,1,1,1,0,153856,1,152,12,;
368 ENTRY/1,1,1,0,127000,0,153,1,1,2,0,0,200000,1,154,2,;
369 ENTRY/1,2,0,0,234984,1,155,2,1,2,0,0,186905,1,156,2,;
370 ENTRY/1,1,2,1,200000,1,157,2,1,2,0,0,349870,1,158,2,;
371 ENTRY/1,1,2,2,200000,1,159,8,1,2,0,0,370466,1,160,4,;
372 ENTRY/1,2,0,0,200000,1,161,4,1,2,0,0,136108,1,162,2,;
373 ENTRY/1,2,0,0,133576,1,163,2,1,2,0,0,75086,1,164,2,;
374 ENTRY/1,2,0,0,100000,0,165,2,1,1,2,2,469639,2,166,30,;
375 ENTRY/1,2,0,0,333333,1,167,6,1,1,2,2,588235,2,168,82,;
376 ENTRY/1,2,0,0,588235,1,169,2,1,1,2,2,502512,2,170,66,;
377 ENTRY/1,2,0,0,502512,0,171,13,1,2,0,0,515464,1,172,2,;
378 ENTRY/1,2,0,0,515464,0,173,3,1,2,0,0,400000,0,174,1,;
379 ENTRY/1,1,2,2,400000,0,175,15,1,1,2,2,400000,0,176,42,;
380 ENTRY/1,2,0,0,389105,0,177,3,1,2,0,0,235294,0,178,5,;
381 ENTRY/1,2,0,0,840336,0,179,3,1,2,0,0,400000,0,180,6,;
382 ENTRY/1,2,0,0,400000,0,181,21,1,2,0,0,400000,1,182,10,;
383 ENTRY/1,2,0,0,400000,0,183,1,1,1,2,2,78140,1,184,4,;
384 ENTRY/1,2,0,0,292680,1,185,3,1,2,0,0,567924,1,186,3,;
385 ENTRY/1,2,0,0,564908,0,187,2,1,2,0,0,400000,0,188,6,;
386 ENTRY/1,2,0,0,20000,0,189,17,1,2,0,0,20000,0,190,3,;
387 ENTRY/1,2,0,0,20000,0,191,4,1,1,2,2,25000,0,192,1,;
388 ENTRY/1,2,0,0,25000,0,193,16,1,2,0,0,25000,1,194,12,;
389 ENTRY/1,1,2,2,100000,1,195,7,1,1,1,0,100000,1,196,1,;
390 ENTRY/1,1,2,2,100000,1,197,3,1,1,1,0,100000,1,198,1,;

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391 ENTRY/1,1,1,0,100000,1,199,1,1,1,1,0,100000,1,200,1,1
 392 ENTRY/1,1,2,2,100000,0,201,1,1,2,0,0,100000,0,202,1,1
 393 ENTRY/1,1,1,2,100000,0,203,1,1,1,1,2,100000,0,204,1,1
 394 ENTRY/1,1,1,2,100000,0,205,1,1,1,1,2,100000,0,206,1,1
 395 ENTRY/1,2,0,0,100000,0,207,3,1,1,1,0,100000,0,208,1,1
 396 ENTRY/1,2,0,0,100000,1,209,1,1,1,1,0,100000,0,210,6,1
 397 ENTRY/1,1,2,2,100000,0,211,6,1,2,0,0,100000,0,212,6,1
 398 ENTRY/1,2,0,0,100000,0,213,6,1,1,2,2,100000,0,214,6,1
 399 ENTRY/1,1,2,2,100000,0,215,6,1,2,0,0,100000,0,216,6,1
 400 ENTRY/1,1,1,0,100000,0,217,2,1,2,0,0,100000,1,218,8,1
 401 ENTRY/1,2,0,0,100000,0,219,2,1,1,1,0,100000,0,220,1,1
 402 ENTRY/1,1,2,2,100000,1,221,7,1,1,1,0,100000,1,222,3,1
 403 ENTRY/1,1,1,0,100000,1,223,1,1,1,2,1,100000,1,224,2,1
 404 ENTRY/1,1,2,1,100000,1,225,2,1,1,1,0,100000,1,226,1,1
 405 ENTRY/1,2,0,0,100000,0,227,1,1,2,0,0,100000,0,228,1,1
 406 ENTRY/1,2,0,0,100000,0,229,1,1,2,0,0,115000,0,230,1,1
 407 ENTRY/1,2,0,0,100000,0,231,6,1,2,0,0,100000,0,232,6,1
 408 ENTRY/1,2,0,0,100000,0,233,6,1,1,2,2,100000,0,234,6,1
 409 ENTRY/1,2,0,0,100000,0,235,1,1,2,0,0,191508,1,236,1,1
 410 ENTRY/1,2,0,0,121143,1,237,4,1,2,0,0,123899,0,238,3,1
 411 ENTRY/1,2,0,0,15000,0,239,2,1,2,0,0,75000,0,240,2,1
 412 ENTRY/1,2,0,0,15000,0,241,13,1,2,0,0,75000,0,242,13,1
 413 ENTRY/1,2,0,0,75000,0,243,13,1,2,0,0,75000,0,244,13,1
 414 ENTRY/1,2,0,0,110765,0,245,4,1,1,2,2,71136,0,246,12,1
 415 ENTRY/1,1,2,2,54222,1,247,4,1,1,2,2,62809,1,248,4,1
 416 ENTRY/1,1,2,2,49786,1,249,4,1,1,2,2,48943,1,250,4,1
 417 ENTRY/1,1,2,2,125114,1,251,4,1,1,2,2,61924,1,252,4,1
 418 ENTRY/1,1,2,2,39145,0,253,3,1,1,2,2,39741,1,254,4,1
 419 ENTRY/1,2,0,0,100000,0,255,1,1,2,0,0,60000,0,256,1,1
 420 ENTRY/1,1,2,2,105510,0,257,10,1,2,0,0,30000,0,258,2,1
 421 ENTRY/1,1,2,2,100000,0,259,6,1,2,0,0,100000,0,260,12,1
 422 ENTRY/1,1,2,2,100000,0,261,6,1,1,2,2,100000,0,262,6,1
 423 ENTRY/1,1,2,2,100000,0,263,6,1,1,2,2,100000,0,264,6,1
 424 ENTRY/1,1,2,1,100000,0,265,6,1,1,2,1,100000,0,266,6,1
 425 ENTRY/1,1,2,1,100000,0,267,6,1,1,2,1,100000,0,268,6,1
 426 ENTRY/1,1,1,0,100000,0,269,12,1,1,1,0,100000,0,270,6,1
 427 ENTRY/1,1,1,0,720,0,271,2,1,1,1,0,50000,0,272,1,1
 428 ENTRY/1,1,1,0,116822,1,273,3,1,1,2,1,389105,0,274,1,1
 429 ENTRY/1,1,2,1,301205,0,275,1,1,1,1,0,141243,0,276,1,1
 430 ENTRY/1,1,1,0,50000,0,277,1,1,1,2,2,50000,0,278,1,1
 431 ENTRY/1,1,2,1,192234,0,279,1,1,1,1,0,848956,1,280,1,1
 432 ENTRY/1,1,1,0,50000,0,281,1,1,1,1,0,50000,0,282,1,1
 433 ENTRY/1,1,2,2,93450,1,283,3,1,1,2,1,93458,1,284,3,1
 434 ENTRY/1,1,1,0,50000,0,285,3,1,1,2,2,7793,1,286,24,1
 435 ENTRY/1,1,2,2,50000,1,287,7,1,1,1,0,50000,0,288,1,1
 436 ENTRY/1,1,1,0,42653,1,289,1,1,1,2,1,46918,1,290,3,1
 437 ENTRY/1,1,1,0,50000,0,291,3,1,1,2,2,100000,0,292,4,1
 438 ENTRY/1,1,2,2,100000,0,293,12,1,1,1,0,100000,1,294,3,1
 439 ENTRY/1,1,1,0,100000,0,295,1,1,1,1,0,100000,1,296,3,1
 440 ENTRY/1,1,1,0,100000,1,297,3,1,1,1,0,100000,1,298,1,1
 441 ENTRY/1,1,1,0,100000,1,299,1,1,1,1,0,100000,1,300,1,1
 442 ENTRY/1,1,1,0,100000,1,301,3,1,1,1,0,100000,1,302,3,1
 443 ENTRY/1,1,1,0,100000,1,303,3,1,1,1,0,100000,0,304,3,1
 444 ENTRY/1,1,1,0,100000,0,305,3,1,1,1,0,100000,1,306,3,1
 445 ENTRY/1,1,1,0,100000,1,307,3,1,1,1,0,100000,2,308,1,1
 446 ENTRY/1,1,1,0,100000,1,309,1,1,1,1,0,100000,1,310,1,1
 447 ENTRY/1,1,1,0,100000,1,311,1,1,1,1,0,100000,1,312,1,1
 448 ENTRY/1,1,1,0,100000,1,313,1,1,1,1,0,100000,1,314,1,1
 449 ENTRY/1,1,1,0,100000,0,315,1,1,1,1,0,100000,1,316,1,1
 450 ENTRY/1,2,0,0,25000,2,317,4,1,2,0,0,25000,1,318,4,1
 451 ENTRY/1,2,0,0,25000,1,319,4,1,1,2,1,25000,1,320,4,1
 452 ENTRY/1,1,2,2,25000,1,321,4,1,1,2,2,25000,1,322,4,1
 453 ENTRY/1,1,2,2,25000,0,323,4,1,1,2,1,25000,0,324,4,1
 454 ENTRY/1,1,2,2,25000,1,325,4,1,1,2,2,25000,2,326,8,1
 455 ENTRY/1,1,2,2,25000,1,327,4,1,1,2,1,25000,1,328,4,1
 456 ENTRY/1,1,2,2,25000,0,329,4,1,1,2,2,25000,1,330,4,1
 457 ENTRY/1,1,2,2,25000,1,331,4,1,1,2,2,25000,1,332,4,1

456 ENTRY/1,1,2,2,25000,0,329,4,1,1,2,2,25000,1,330,4;
 457 ENTRY/1,1,2,2,25000,1,331,4,1,1,2,2,25000,1,332,4;
 458 ENTRY/1,2,0,0,25000,0,333,4,1,1,2,1,300000,1,334,1;
 459 ENTRY/1,1,2,1,300000,1,335,1,1,1,2,2,300000,1,336,1;
 460 ENTRY/1,2,0,0,300000,1,337,1,1,1,2,1,961353,1,338,10;
 461 ENTRY/1,1,2,1,483746,1,339,13,1,1,2,2,118655,1,340,1;
 462 ENTRY/1,1,2,1,110000,1,341,1,1,2,0,0,181186,1,342,2;
 463 ENTRY/1,1,2,1,429037,1,343,1,1,1,2,1,362424,1,344,1;
 464 ENTRY/1,1,2,1,380518,1,345,1,1,1,2,1,420221,1,346,1;
 465 ENTRY/1,2,0,0,121760,1,347,1,1,1,2,1,189710,1,348,3;
 466 ENTRY/1,1,2,1,497320,1,349,2,1,1,2,1,110000,1,350,2;
 467 ENTRY/1,1,2,1,389681,1,351,1,1,1,2,1,851281,1,352,21;
 468 ENTRY/1,1,2,2,139772,0,353,1,1,2,0,0,307995,1,354,2;
 469 ENTRY/1,1,2,1,398597,0,355,1,1,1,2,1,279033,1,356,1;
 470 ENTRY/1,1,2,1,387928,1,357,2,1,1,2,1,371085,1,358,1;
 471 ENTRY/1,1,2,1,362608,1,359,1,1,1,2,1,344376,1,360,2;
 472 ENTRY/1,1,2,1,359509,1,361,1,1,1,2,1,339351,1,362,2;
 473 ENTRY/1,2,0,0,313107,1,363,1,1,1,2,1,839067,1,364,4;
 474 ENTRY/1,1,2,1,337746,1,365,2,1,1,2,1,330710,1,366,2;
 475 ENTRY/1,1,2,2,571494,1,367,5,1,1,2,1,362608,1,368,3;
 476 ENTRY/1,1,2,2,257480,1,369,1,1,1,2,1,633658,1,370,1;
 477 ENTRY/1,1,2,1,354509,1,371,5,1,1,2,1,399074,1,372,3;
 478 ENTRY/1,1,2,1,354509,1,373,3,1,1,2,1,354509,1,374,3;
 479 ENTRY/1,1,2,1,387177,1,375,2,1,1,2,1,420208,1,376,1;
 480 ENTRY/1,1,2,1,300000,1,377,16,1,1,2,2,429037,1,378,4;
 481 ENTRY/1,1,2,2,361164,1,379,4,1,1,2,1,387177,1,380,2;
 482 ENTRY/1,1,2,1,300000,1,381,2,1,2,0,0,417746,1,382,2;
 483 ENTRY/1,1,2,1,515783,1,383,2,1,1,2,1,300000,1,384,1;
 484 ENTRY/1,2,0,0,468209,1,385,2,1,1,2,1,300000,1,386,1;
 485 ENTRY/1,1,2,1,307238,1,387,1,1,1,2,1,443645,1,388,1;
 486 ENTRY/1,1,2,1,354509,1,389,1,1,1,2,1,339351,1,390,1;
 487 ENTRY/1,1,2,1,362608,1,391,1,1,1,2,1,300000,1,392,1;
 488 ENTRY/1,1,2,1,300000,1,393,1,1,1,2,1,369440,1,394,2;
 489 ENTRY/1,2,0,0,353507,1,395,1,1,1,2,1,300000,1,396,1;
 490 ENTRY/1,1,2,1,389287,1,397,1,1,1,2,1,342489,1,398,1;
 491 ENTRY/1,2,0,0,354509,1,399,1,1,1,2,1,667646,1,400,1;
 492 ENTRY/1,1,2,1,362608,1,401,1,1,1,2,1,379968,1,402,1;
 493 ENTRY/1,1,2,1,420205,0,403,1,1,1,2,1,300000,1,404,1;
 494 ENTRY/1,1,2,1,456454,1,405,1,1,1,2,1,346765,1,406,1;
 495 ENTRY/1,2,0,0,300000,1,407,1,1,1,2,1,574494,1,408,2;
 496 ENTRY/1,1,2,1,574400,1,409,2,1,2,0,0,331367,1,410,1;
 497 ENTRY/1,1,2,1,379968,1,411,1,1,1,2,1,499550,1,412,1;
 498 ENTRY/1,1,2,1,337747,1,413,1,1,1,2,1,407033,1,414,1;
 499 ENTRY/1,1,2,1,300000,1,415,1,1,1,2,1,300000,1,416,1;
 500 ENTRY/1,1,2,1,300000,1,417,1,1,1,2,1,300000,1,418,2;
 501 ENTRY/1,1,2,1,300000,1,419,1,1,2,0,0,300000,1,420,1;
 502 ENTRY/1,1,2,2,300000,1,421,2,1,1,2,1,300000,1,422,1;
 503 ENTRY/1,1,2,2,276411,1,423,1,1,1,2,2,300000,1,424,1;
 504 ENTRY/1,1,2,2,300000,1,425,1,1,1,2,2,300000,1,426,1;
 505 ENTRY/1,1,2,2,268759,1,427,1,1,1,2,2,551633,1,428,1;
 506 ENTRY/1,1,2,1,376393,1,429,2,1,1,2,1,484308,1,430,1;
 507 ENTRY/1,1,2,1,300000,1,431,1,1,1,2,1,300000,1,432,1;
 508 ENTRY/1,2,0,0,392665,1,433,2,1,1,2,2,178597,0,434,25;
 509 ENTRY/1,1,2,2,300000,1,435,3,1,1,2,1,572344,1,436,2;
 510 ENTRY/1,1,2,1,300000,1,437,1,1,1,2,2,288035,1,438,3;
 511 ENTRY/1,1,2,1,300000,1,439,2,1,1,2,2,300000,0,440,4;
 512 ENTRY/1,2,0,0,300000,1,441,1,1,1,2,1,300000,1,442,1;
 513 ENTRY/1,2,0,0,300000,1,443,1,1,1,2,1,300000,1,444,1;
 514 ENTRY/1,2,0,0,300000,1,445,1,1,2,0,0,300000,1,446,1;
 515 ENTRY/1,2,0,0,300000,1,447,1,1,2,0,0,300000,1,448,1;
 516 ENTRY/1,2,0,0,300000,1,449,1,1,2,0,0,300000,1,450,2;
 517 ENTRY/1,1,2,2,100000,0,451,10,1,1,2,2,34109,0,452,1;
 518 ENTRY/1,1,1,0,68542,0,453,1,1,1,1,0,50000,0,454,2;
 519 ENTRY/1,1,1,0,50000,0,455,2,1,2,0,0,100000,0,456,1;
 520 ENTRY/1,2,0,0,100000,0,457,1,1,2,0,0,100000,1,458,1;
 521 ENTRY/1,2,0,0,100000,1,459,1,1,2,0,0,100000,0,460,1;
 522 ENTRY/1,2,0,0,100000,1,461,1,1,2,0,0,100000,1,462,1;

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523 ENTRY/1,2,0,0,100000,0,463,1,1,2,0,0,100000,0,464,1,;
524 ENTRY/1,2,0,0,100000,0,465,1,1,2,0,0,100000,0,466,1,;
525 ENTRY/1,2,0,0,100000,1,467,1,1,1,1,0,100000,0,468,12,;
526 ENTRY/1,1,1,0,100000,0,469,1,1,1,1,0,100000,0,470,1,;
527 ENTRY/1,1,2,1,100000,0,471,4,1,1,2,2,100000,0,472,2,;
528 ENTRY/1,1,2,2,100000,0,473,2,1,2,0,0,100000,0,474,2,;
529 ENTRY/1,2,0,0,100000,0,475,1,1,2,0,0,100000,0,476,1,;
530 ENTRY/1,1,2,1,100000,0,477,2,1,2,0,0,100000,0,478,1,;
531 ENTRY/1,2,0,0,100000,0,479,1,1,2,0,0,100000,0,480,1,;
532 ENTRY/1,2,0,0,100000,0,481,2,1,2,0,0,100000,0,482,1,;
533 ENTRY/1,2,0,0,100000,0,483,1,1,2,0,0,100000,0,484,1,;
534 ENTRY/1,2,0,0,100000,0,485,1,1,2,0,0,100000,0,486,1,;
535 ENTRY/1,2,0,0,100000,0,487,1,1,1,1,0,100000,0,488,1,;
536 ENTRY/1,2,0,0,100000,0,489,1,1,2,0,0,100000,0,490,1,;
537 ENTRY/1,2,0,0,100000,0,491,1,1,1,1,0,72121,0,492,1,;
538 ENTRY/1,2,0,0,100000,0,493,1,1,2,0,0,100000,0,494,1,;
539 ENTRY/1,2,0,0,100000,1,495,1,1,2,0,0,100000,0,496,1,;
540 ENTRY/1,1,1,0,100000,0,497,1,1,1,2,1,100000,0,498,1,;
541 ENTRY/1,1,1,0,100000,0,499,1,1,2,0,0,100000,0,500,1,;
542 ENTRY/1,1,1,0,78376,0,501,1,1,2,0,0,100000,0,502,1,;
543 ENTRY/1,1,1,0,100000,0,503,1,1,2,0,0,100000,0,504,16,;
544 ;
545 FIN;

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APPENDIX B
SLAM EVENT MODULE

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FORTRAN IV (VER L46) SOURCE LISTING:          12/08/81  00:01:53  PAGE 0001

1 C
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50 C

EVENT MODULES

SUBROUTINE EVENT(IX)
COMMON/SCUHI/ ATRIB(100),DD(600),DDL(600),DTNDW,IL,MFA,MSTOP,NCLNR001000
1,NCRRD,NPRNT,NNRUN,NHSET,NTAPE,SSL(600),TNEXT,TNDW,XX(600)001100
DIMENSION A(10),B(10),COMP(10),D(10),E(10)
DIMENSION NTRIB(1),MPART(1),NINFIL(1),NPLOC(1)
GO TO (1,2,3,4,500),IX

EVENT 1

CREATE FILE 4 - COMPONENT'S INITIAL FAILURE INTERARRIVAL
TIMES AND RANK FILE LOWEST VALUE FIRST (NOIE 1)

IF(XX(12),EQ,1.) GO TO 12
X2=0.
X4=0.
X6=0.
X7=960.
X8=0.
X9=0.
X10=0.
M1=0
N=0
MNL=0
ANDA=0.
NR=0
ADJ1=0.
DUH=0.
DT=0.
DTT=0.
TOT=0.
DTT=0.
AVAIL=0.
XX(12)=1.
IF(XX(11),EQ,1.) GO TO 65
J2=NNNQ(1)

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FDQTRAN IV (VER L46) SOURCE LISTING: EVENT SUBROUTINE 12/02/81 00:01:55 PAGE 0002

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51 NATRIB(1) = 7
52 NNEXT=MMFE(1)
53 LOC=1
54 8 IF(NNEXT.EQ.0.) GO TO 60
55 CALL COPY(LOC,1,A)
56 NATRIB(4)=A(4)*60.
57 FR=(1./NATRIB(4))*A(7)
58 A(4)=1./FR
59 20 B(1)=EXPON(A(4),1)
60 IF(B(1).LE.0.) GO TO 20
61 B(2)=A(6)
62 IF(B(2).GT.XX(13)) GO TO 15
63 ANDA=ANDA+FR
64 IF(B(1).GT.XX(14)) GO TO 15
65 CALL FILEM(4,B)
66 LOC=LOC+1
67 NTEXT=NNEXT
68 NNEXT=NSUCR(NTEXT)
69 GO TO 8
70 C
71 C
72 C
73 C
74 C
75 60
76 888
77
78
79 601
80 C
81 C
82 C
83 C
84 C
85 C
86 C
87 C
88 65
89
90
91
92
93
94 72
95 68
96
97 25
98
99
100

```

DETERMINE TRAINER MTBF (NOTE 1)
 SYSF=1./ANDA
 FORMAT('11TRAINER MTBF-MINS ',F10.1)
 PRINT 888,SYSF
 GO TO 500
 XX(11)=1.

MAKE FILE 4 COMPONENT FAILURE INTERARRIVAL TIMES RELATIVE
 BY SUBTRACTING ALL INCREMENTAL TRAINER OPERATING TIME FROM
 CURRENT FILE VALUES - CREATE NEW FAILURE INTERARRIVAL TIME TO
 REPLACE FILE VALUE OF CURRENT FAILED COMPONENT

```

IF(NR.EQ.0) GO TO 35
J=NNQ(4)
DO 72 I=1,J
CALL RMVQ(I,4,B)
R(1)=B(1)-E(4)
CALL FILEM(4,B)
CONTINUE
FR=(1./E(1)*60.)*E(3)
E(1)=1./FR
R(1)=EXPON(E(1),1)
IF(B(1).LE.0.) GO TO 25
B(2)=E(2)
CALL FILEM(4,B)

```

FORTRAN IV (VER L46) SOURCE LISTING: EVENT SUBROUTINE 12/09/81 00:01:55 PAGE 0003

```

101 C
102 C
103 C
104 C
105 C
106 C
107 C
108 C
109 35
110
111
112
113
114
115
116 6
117 6
118
119
120
121
122 7
123
124
125
126
127
128 70
129
130
131
132
133
134 C
135 C
136 C
137 C
138 C
139 C
140 C
141 C
142 C
143 C
144 C
145 C
146 C
147 2
148
149 5
150

      DETERMINE FAILED COMPONENT PART NUMBER (FIRST ENTRY IN FILE
      4) AND TRANSCRIBE ITS ATTRIBUTES TO CURRENT ENTITY
      ASSIGN COMPONENT'S FAILURE INTERARRIVAL TIME(FIT) AS TRAINER'S
      FIT
      NR=1
      IF(ATTRIB(1).NE.5.) GO TO 6
      LOC=1
      CALL RMVDE(LOC,4,8)
      DWNT=0.
      E(5)=E(5)+ADJ1
      ADJ1=E(5)
      GO TO 7
      LOC=1
      CALL RMVDE(LOC,4,8)
      DWNT=B(1)
      CALL COLC(DWNT,1)
      E(5)=0.
      LOC=8(2)
      CALL COPY(LOC,1,A)
      ATTRIB(7)=DWNT-ADJ1
      IF(ATTRIB(7).L1.0.) ATTRIB(7)=0.
      DO 70 I=1,6
      ATTRIB(I)=A(I)
      CONTINUE
      E(1)=A(4)
      E(2)=A(6)
      E(3)=A(7)
      E(4)=B(1)
      RETURN

      EVENT 2

      CHECK FILE 2 FOR RECEIPT OF ORDERED COMPONENTS SINCE LAST
      FAILURE AND UPDATE INVENTORY (FILE 1) IF NECESSARY
      NEXT=MMFE(2)
      LOC=1
      IF(NEXT.EQ.0.) GO TO 10
      CALL COPY(LOC,2,A)

```

010100
010200
010300
010400
010500
010600
010700
010800
010900
011000
011100
011200
011300
011400
011500
011600
011700
011800
011900
012000
012100
012200
012300
012400
012500
012600
012700
012800
012900
013000
013100
013200
013300
013400
013500
013600
013700
013800
013900
014000
014100
014200
014300
014400
014500
014600
014700
014800
014900
015000

FORTRAN IV (VER L46) SOURCE LISTING: EVENT SUBROUTINE 12/08/81 00:01:55 PAGE 0004

```

151 IF(A(2).GT.TNOW) GO TO 10
152 NPL=A(6)
153 CALL RMVDE(NPL,1,COMP)
154 COMP(5)=COMP(5)+1.
155 CALL FILEM(1,COMP)
156 CALL RMVDE(LDC,2,A)
157 CALL FILEM(5,A)
158 NEXT=MHFE(2)
159 GO TO 5
160 C
161 C
162 C
163 C
164 C
165 C
166 10
167 NPL=ATTRIB(6)
168 CALL COPY(NPL,1,COMP)
169 ATTRIB(5)=COMP(5)
170 RETURN
171 C
172 C
173 C
174 C
175 C
176 C
177 C
178 C
179 C
180 C
181 C
182 C
183 3
184 NPL=ATTRIB(6)
185 CALL RMVDE(NPL,1,COMP)
186 IF(COMP(5).EQ.0.) GO TO 55
187 COMP(5)=COMP(5)-1.
188 ATTRIB(5)=COMP(5)
189 CALL FILEM(1,COMP)
190 DUM=1.
191 RETURN
192 C
193 C
194 C
195 C
196 C
197 C
198 C
199 C
200 C

CHECK INVENTORY (FILE 1) FOR SPARE AND RECORD ITS AVAILABILITY
IN ATTRIBUTE 5 OF CURRENT ENTITY

NPL=ATTRIB(6)
CALL COPY(NPL,1,COMP)
ATTRIB(5)=COMP(5)
RETURN

EVENT 3

REDUCE INVENTORY (FILE 1) OF AVAILABLE SPARES FOR FAILED
COMPONENT BY ONE

NPL=ATTRIB(6)
CALL RMVDE(NPL,1,COMP)
IF(COMP(5).EQ.0.) GO TO 55
COMP(5)=COMP(5)-1.
ATTRIB(5)=COMP(5)
CALL FILEM(1,COMP)
DUM=1.
RETURN

EVENT 4
```

FORTRAN IV (VER L46) SOURCE LISTING: EVENT SUBROUTINE 12/08/81 00:01:55 PAGE 0005

```

201 C      DETERMINE REPAIR ACTION STATISTICS
202 C
203 C
204 C
205 C      DETERMINE DAY OF WEEK AND TIME OF DAY THAT
206 C      TRAINER FAILED
207 C
208 C      TOT=TOT+DWNT
209 C      M1=(DWNT+X6)/960
210 C      X1=N1
211 C      X2=(DWNT+X6)-(X1*960.)
212 C      XX(15)=X1*1440.-X6+X2+TNOW-ATRIB(7)
213 C      XX(16)=XX(16)+XX(15)
214 C      X1=X1+M1
215 C      X3=0.
216 C      K=2
217 C      IF(X1.GE.5.) GO TO 52
218 C      M1=X1
219 C      GO TO 53
220 C      L=K*5
221 C      IF(L.GT.X1) GO TO 51
222 C      K=K+1
223 C      GO TO 52
224 C      M1=X1-(K-1)*5
225 C
226 C
227 C
228 C
229 C      DETERMINE DAY OF WEEK AND TIME OF DAY THAT TRAINER
230 C      BECOMES AVAILABLE FOR TRAINING - REPAIR ACTION
231 C      COMPLETE
232 C
233 C      R1=TNOW-ATRIB(7)
234 C      IF(DWNT.GT.0.) GO TO 84
235 C      IF(X9.LE.960.) GO TO 84
236 C      IF(NN1.EQ.1) GO TO 80
237 C      X10=1440.-X9
238 C      GO TO 81
239 C      X10=4320.-X9
240 C      IF(R1.GT.X10) GO TO 82
241 C      X9=X9+R1
242 C      DT=0.
243 C      GO TO 76
244 C      X10=-X10
245 C      NN1=0
246 C      X9=0.
247 C      R2=R1+X2+X10
248 C      IF(R2.LE.960.) GO TO 43
249 C      IF(R2.GT.1440.) GO TO 44
250 C      X9=R2
251 C      X6=0.

```


FORTRAN IV (VER L46) SOURCE LISTING: EVENT SUBROUTINE 12/08/81 0010155 PAGE 0006

```

251      X3=1.
252      N=0
253      M1=M1+1
254      IF(M1.EQ.5) GO TO 62
255      GO TO 64
256 43    X6=R2
257      N=0
258      X3=0.
259      GO TO 64
260 44    N2=R2/1440
261      X3=N2
262      M1=X3+M1
263      K=1
264 58    L=K*7
265      IF(M1.LE.L) GO TO 57
266      K=K+1
267      GO TO 58
268 57    N=K-1
269      X4=M1-N*7
270      M1=X4
271      IF(M1.GE.5) GO TO 61
272 75    X8=R2-(X3*1440.)
273      IF(X8.GT.960.) GO TO 63
274      X7=960.-X8
275      GO TO 48
276 63    X3=X3+1.
277      X7=960.
278      M1=M1+1
279      X9=X8
280      IF(M1.EQ.5) GO TO 62
281      GO TO 48
282 61    X3=X3-(M1-5)
283      IF(M1.EQ.7) GO TO 85
284      X9=R2-(X3-1.)*1440.
285      M1=0
286      N=1
287      X6=0.
288      GO TO 64
289 48    X6=960.-X7
290      GO TO 64
291 85    X3=N2
292      M1=0
293      GO TO 75
294 C
295 C
296 C
297 C
298 C
299 C
300 C

```

DETERMINE REPAIR TIME THAT IS CHARGEABLE AGAINST
 OPERATIONAL AVAILABILITY = DETERMINE ACCUMULATIVE
 OPERATIONAL AVAILABILITY

025100
 025200
 025300
 025400
 025500
 025600
 025700
 025800
 025900
 026000
 026100
 026200
 026300
 026400
 026500
 026600
 026700
 026800
 026900
 027000
 027100
 027200
 027300
 027400
 027500
 027600
 027700
 027800
 027900
 028000
 028100
 028200
 028300
 028400
 028500
 028600
 028700
 028800
 028900
 029000
 029100
 029200
 029300
 029400
 029500
 029600
 029700
 029800
 029900
 030000

FORTPAN IV (VER L46) SOURCE LISTING: EVENT SUBROUTINE 12/08/81 00'01:55 PAGE 0007

```

301 64      DT=-X2+(X3-(2*N))*960. +X6      030100
302 76      DTT=DT+DTI                     030200
303      DTT=TOT+DTT                       030300
304      AVAIL=TOT/DTT                     030400
305      ADJ1=R1-ATRIB(3)-ATRIB(4)         030500
306 C                                     030600
307 C                                     030700
308 C                                     030800
309 C      RECORD REPAIR ACTION STATISTICS IN FILE 3=ORDER A REPLACEMENT 030900
310 C      SPARE                           031000
311 C                                     031100
312      X10=0.                            031200
313      IF(DUH.EQ.0.) GO TO 40             031300
314      ATRIB(1)=XX(16)                   031400
315      ATRIB(4)=ATRIB(2)+XX(16)-TNOW      031500
316      NTB=NATRIB(1)                     031600
317      DO 50 I=1,NTB                     031700
318      A(I)=ATRIB(1)                     031800
319 50      CONTINUE                       031900
320      DUH=0.                            032000
321      CALL FILEM(2,A)                    032100
322 40      CONTINUE                        032200
323      ATRIB(1)=AVAIL                     032300
324      ATRIB(2)=R1                        032400
325      ATRIB(4)=XX(16)                   032500
326      ATRIB(5)=DT                       032600
327      ATRIB(7)=XX(16)-R1                032700
328      NTB=NATRIB(1)                     032800
329      DO 600 I=1,NTB                    032900
330      A(I)=ATRIB(1)                     033000
331      CONTINUE                           033100
332      CALL FILEM(3,A)                    033200
333      RETURN                             033300
334 C                                     033400
335 C                                     033500
336 C                                     033600
337 C                                     033700
338 C                                     033800
339 C                                     033900
340 C                                     034000
341 C                                     034100
342 C                                     034200
343 C                                     034300
344 C                                     034400
345 C                                     034500
346 C                                     034600
347 C                                     034700
348 500      PRINT 889                      034800
349 889      FORMAT(1H1,59X,6HFILE 1,/)      034900
350      IF(XX(11).EQ.1.) GO TO 603          035000

```

EVENT 5

PRINT FILES

FORTRAN IV (VER L46) SOURCE LISTING: EVENT SUBROUTINE 12/08/81 0010155 PAGE 0008

```

351 PRINT 890
352 890 FORMAT(54X,18HINITIAL INVENTORY,/)
353 GO TO 604
354 603 PRINT 891
355 891 FORMAT(55X,16HFINAL INVENTORY,/)
356 604 PRINT 892
357 892 FORMAT(11X,7HLEGEND:,3X,34HREPAIR LEVEL 1-INTERMEDIATE LEVEL,/,
358 125X,13H2-DEPOT LEVEL,/,11X,31HTYPE OF REPAIR 1-MANUAL REPAIR,/,
359 227X,12H2-ATE REPAIR,/,11X,19HTYPE OF ATE 1-FIT,/,24X,6H2-L135,
360 3//)
361 PRINT 501
362 501 FORMAT(11 REPAIR LEVEL TYPE OF REPAIR TYPE OF ATE
363 1HTBF-HRS SPARES AVAILABLE COMPONENT NUMBER NUMBER IN DEV
364 2ICE1)
365 502 FORMAT(1X,F7.0,2(10X,F10.0),8X,F10.0,2X,F10.0,2(10X,F10.0))
366 DO 505 J=1,J2
367 CALL COPY(J,1,COMP)
368 PRINT 502,(COMP(I),I=1,7)
369 505 CONTINUE
370 IF(XX(11).EQ.0.) GO TO 601
371 PRINT 893
372 893 FORMAT(11H1,20X,6HFILE 2,/,/,10X,23HFINAL PENDING INVENTORY,/,/,
373 12X,30HALL TIMES EXPRESSED IN MINUTES,/,/,
374 14X,9HCOMPONENT,4X,12HTIME PENDING,4X,9HREMAINING,3X,4HTIME,/,
375 35X,6HNUMBER,8X,7HRECEIPT,7X,8HSTOCKAGE,4X,7HORDERED)
376 894 FORMAT(F9.0,6X,F9.0,5X,F9.0,3X,F9.0)
377 NTC=NNQ(2)
378 DO 506 I=1,NTC
379 CALL COPY(I,2,COMP)
380 PRINT 894,COMP(6),COMP(4),COMP(5),COMP(1)
381 506 CONTINUE
382 PRINT 895
383 895 FORMAT(11H1,20X,6HFILE 5,/,/,15X,18HINVENTORY RECEIVED,/,/,
384 12X,30HALL TIMES EXPRESSED IN MINUTES,/,/,
385 22X,9HCOMPONENT,7X,7HTIME OF,6X,9HREMAINING,5X,4HTIME,/,
386 34X,6HNUMBER,8X,7HRECEIPT,6X,8HSTOCKAGE,
387 44X,7HORDERED)
388 HTD=NNQ(5)
389 DO 507 I=1,NTD
390 CALL COPY(I,5,COMP)
391 PRINT 894,COMP(6),COMP(4),COMP(5),COMP(1)
392 507 CONTINUE
393 PRINT 896
394 896 FORMAT(11H1,30X,6HFILE 3,/,/,26X,16HFAILURE SUMMARY,/,/,
395 12X,30HALL TIMES EXPRESSED IN MINUTES,/,/,
396 25X,9HCOMPONENT,8X,4HTIME,10X,4HTIME,7X,12HTOTAL REPAIR,4X,
397 310HCHARGEABLE,4X,7HCURRENT,/,7X,6HNUMBER,8X,6HFAILED,7X,
398 48HREPAIRED,9X,4HTIME,7X,11HREPAIR TIME,5X,6HAVAIL,1)
399 897 FORMAT (3X,5(F9.0,6X),F5.3)
400 NTE=NNQ(3)

```

FORTRAN IV (VER L46) SOURCE LISTING: EVENT SUBROUTINE 12/08/81 00:01:55 PAGE 0009

```

401      DO 508 I=1,NTE
402      CALL COPY(1,3,COMP)
403      PRINT 897,COMP(6),COMP(7),COMP(4),COMP(2),COMP(5),COMP(1)
404 508 CONTINUE
405 C
406 C
407 C
408 C
409 C
410 C
411 C
412 C
413 C
414 C
415 C
416 C
417 C
418
419      RETURN
      END

```

NOTE 1: THIS ACTION OCCURS ONLY ONCE

040100
040200
040300
040400
040500
040600
040700
040800
040900
041000
041100
041200
041300
041400
041500
041600
041700
041800
041900

APPENDIX C
SLAM FILES

PRINTOUT OF FILE NUMBER 2
THOM = 0.1000E 02
QQTIN= 0.1000E 00

TIME PERIOD FOR STATISTICS 0.1000E 02
AVERAGE NUMBER IN FILE 0.0000
STANDARD DEVIATION 0.0000
MAXIMUM NUMBER IN FILE 0

THE FILE IS EMPTY

PRINTOUT OF FILE NUMBER 3
THOM = 0.1000E 02
QQTIN= 0.1000E 00

TIME PERIOD FOR STATISTICS 0.1000E 02
AVERAGE NUMBER IN FILE 0.0000
STANDARD DEVIATION 0.0000
MAXIMUM NUMBER IN FILE 0

THE FILE IS EMPTY

PRINTOUT OF FILE NUMBER 5
 THOM = 0.1000E 02
 QQTIN= 0.0000E 00

TIME PERIOD FOR STATISTICS 0.1000E 02
 AVERAGE NUMBER IN FILE 0.0000
 STANDARD DEVIATION 0.0000
 MAXIMUM NUMBER IN FILE 0

THE FILE IS EMPTY

PRINTOUT OF FILE NUMBER 6
 THOM = 0.1000E 02
 QQTIN= 0.1000E 02

TIME PERIOD FOR STATISTICS 0.1000E 02
 AVERAGE NUMBER IN FILE 2.0000
 STANDARD DEVIATION 0.0000
 MAXIMUM NUMBER IN FILE 2

FILE CONTENTS
 0.2000E 01 0.2000E 01
 -0.3027E 05 0.1210E 04

0.1000E 01
 0.1210E 04

0.7793E 04

0.1000E 01

0.2860E 03

APPENDIX D
SLAM ECHO REPORT

SLAM ECHO REPORT

SIMULATION PROJECT RESEARCH

BY D.H. PIERCE

DATE 8/15/1981

RUN NUMBER 1

SLAM VERSION JAN 79

GENERAL OPTIONS

| | |
|---|-----|
| PRINT INPUT STATEMENTS (ILIST); | YES |
| PRINT ECHO REPORT (IECHO); | YES |
| EXECUTE SIMULATIONS (IXQT); | YES |
| PRINT INTERMEDIATE RESULTS HEADING (IPIRH); | NO |
| PRINT SUMMARY REPORT (ISMRY); | YES |

LIMITS ON FILES

| | |
|---|------|
| MAXIMUM NUMBER OF USER FILES (MFILS); | 5 |
| MAXIMUM NUMBER OF USER ATTRIBUTES (MATR); | 7 |
| MAXIMUM NUMBER OF CONCURRENT ENTRIES (MNTRY); | 2750 |

FILE SUMMARY

| FILE NUMBER | INITIAL ENTRIES | RANKING CRITERION |
|----------------|--------------------|----------------------|
| 1 | 504 | LVF (6) |
| 2 | 0 | LVF (2) |
| 3 | 0 | FIFO |
| 4 | 0 | LVF (1) |
| 5 | 0 | LVF (4) |

STATISTICS BASED ON OBSERVATIONS

| COLCT NUMBER | COLLECTION MODE | IDENTIFIER | HISTOGRAM SPECIFICATIONS | | |
|-----------------|--------------------|------------------|--------------------------|-----------|-----------|
| | | | NCEL | HLOW | HWID |
| 1 | EVENT | FAIL INTARL TIME | 12 | 0.000E 00 | 0.120E 04 |
| 2 | NETWORK | FAULT ISOLATE | 10 | 0.300E 01 | 0.300E 01 |
| 3 | NETWORK | REPAIRED COMPONE | 5 | 0.000E 00 | 0.524E 06 |
| 4 | NETWORK | REMOVE REPLACE | 12 | 0.000E 00 | 0.100E 01 |
| 5 | NETWORK | CHECK OUT | 10 | 0.000E 00 | 0.100E 01 |
| 6 | NETWORK | COMP RPR RPL ACT | 5 | 0.000E 00 | 0.524E 06 |
| 7 | NETWORK | WRONG FAILURE | 5 | 0.000E 00 | 0.524E 06 |
| 8 | NETWORK | BAD COMPONENT | 20 | 0.600E 01 | 0.200E 01 |
| 9 | NETWORK | NO SPARE | 5 | 0.000E 00 | 0.524E 06 |
| 10 | NETWORK | MAN REPAIR | 5 | 0.000E 00 | 0.140E 03 |
| 11 | NETWORK | MAN REPLACE | 5 | 0.000E 00 | 0.140E 03 |
| 12 | NETWORK | L135 REPAIR | 10 | 0.000E 00 | 0.800E 01 |
| 13 | NETWORK | L135 REPLACE | 10 | 0.000E 00 | 0.800E 01 |
| 14 | NETWORK | AFIT REPAIR | 7 | 0.400E 02 | 0.300E 02 |
| 15 | NETWORK | AFIT REPLACE | 7 | 0.400E 02 | 0.300E 02 |
| 16 | NETWORK | DEP REPAIR | 10 | 0.000E 00 | 0.576E 04 |

85

| | | | | | |
|----|---------|------------------|----|-----------|-----------|
| 17 | NETWORK | DEP REPLACE | 10 | 0.000E 00 | 0.163E 05 |
| 18 | NETWORK | COMPONENT ORDRE | 5 | 0.000E 00 | 0.524E 06 |
| 19 | NETWORK | TRAINER REPAIRED | 5 | 0.000E 00 | 0.524E 06 |

RANDOM NUMBER STREAMS

| STREAM NUMBER | SEED VALUE | REINITIALIZATION OF STREAM |
|------------------|---------------|-------------------------------|
| 1 | 1274321477 | NO |
| 2 | 2135124613 | NO |
| 3 | 1743251541 | NO |
| 4 | 1624217675 | NO |
| 5 | 2014632579 | NO |
| 6 | 2036774231 | NO |
| 7 | 1452313571 | NO |
| 8 | 1254240657 | NO |
| 9 | 1410143363 | NO |
| 10 | 2135621895 | NO |

INITIALIZATION OPTIONS

| | |
|---------------------------------------|------------|
| BEGINNING TIME OF SIMULATION (TTBEG): | 0.0000E 00 |
| ENDING TIME OF SIMULATION (TTFIN): | 0.3500E 07 |
| STATISTICAL ARRAYS CLEARED (JJCLR): | YES |
| VARIABLES INITIALIZED (JJVAR): | YES |
| FILES INITIALIZED (JJFIL): | YES |

NSET/QSET STORAGE ALLOCATION

| | |
|-----------------------------------|-------|
| DIMENSION OF NSET/QSET (NNSET): | 32100 |
| WORDS ALLOCATED TO FILING SYSTEM: | 30250 |
| WORDS ALLOCATED TO NETWORK: | 1229 |
| WORDS AVAILABLE FOR PLOTS/TABLES: | 621 |

INPUT ERRORS DETECTED: 0

EXECUTION WILL BE ATTEMPTED

APPENDIX E
SLAM SUMMARY REPORT

SLAH SUMMARY REPORT

SIMULATION PROJECT RESEARCH

BY D.H. PIERCE

DATE 8/15/1981

RUN NUMBER 1 OF 1

CURRENT TIME 0.2321E 07
 STATISTICAL ARRAYS CLEARED AT TIME 0.0000E 00

STATISTICS FOR VARIABLES BASED ON OBSERVATION

| | MEAN VALUE | STANDARD DEVIATION | COEFF. OF VARIATION | MINIMUM VALUE | MAXIMUM VALUE | NUMBER OF OBSERVATIONS |
|-------------------|---------------|-----------------------|------------------------|------------------|------------------|---------------------------|
| FAIL INTARL TIME | 0.2344E 04 | 0.2454E 04 | 0.1047E 01 | 0.8688E 01 | 0.1703E 05 | 270 |
| FAULT ISOLATE | 0.1999E 02 | 0.5622E 01 | 0.2813E 00 | 0.3487E 01 | 0.3274E 02 | 295 |
| REPAIRED COMPONE | 0.1182E 07 | 0.6907E 06 | 0.5842E 00 | 0.4791E 04 | 0.2321E 07 | 136 |
| REMOVE REPLACE | 0.5445E 01 | 0.2655E 01 | 0.4876E 00 | 0.1952E 00 | 0.1465E 02 | 295 |
| CHECK OUT | 0.5099E 01 | 0.2012E 01 | 0.3945E 00 | 0.4614E 00 | 0.9422E 01 | 295 |
| COMP RPR RPL ACT | 0.1132E 07 | 0.7206E 06 | 0.6363E 00 | 0.1237E 04 | 0.2321E 07 | 295 |
| WRONG FAILURE | 0.9749E 06 | 0.8419E 06 | 0.8636E 00 | 0.1237E 04 | 0.2271E 07 | 25 |
| BAD COMPONENT | 0.2953E 02 | 0.6557E 01 | 0.2220E 00 | 0.1281E 02 | 0.4525E 02 | 144 |
| NO SPARE | 0.1170E 07 | 0.6911E 06 | 0.5908E 00 | 0.4506E 04 | 0.2285E 07 | 136 |
| HAN REPAIR | 0.3832E 03 | 0.1455E 03 | 0.3796E 00 | 0.1108E 03 | 0.6350E 03 | 43 |
| HAN REPLACE | 0.4082E 03 | 0.1447E 03 | 0.3545E 00 | 0.2127E 03 | 0.6387E 03 | 9 |
| L135 REPAIR | 0.4457E 02 | 0.1604E 02 | 0.3599E 00 | 0.6376E 01 | 0.7791E 02 | 22 |
| L135 REPLACE | 0.4774E 02 | 0.1570E 02 | 0.3289E 00 | 0.1452E 02 | 0.9047E 02 | 67 |
| AFIT REPAIR | 0.1122E 03 | 0.3431E 02 | 0.3058E 00 | 0.7209E 02 | 0.1769E 03 | 12 |
| AFIT REPLACE | 0.1216E 03 | 0.3071E 02 | 0.2525E 00 | 0.5481E 02 | 0.1633E 03 | 19 |
| REP REPAIR | 0.2826E 05 | 0.1061E 05 | 0.3753E 00 | 0.4123E 04 | 0.4980E 05 | 59 |
| REP REPLACE | 0.9143E 05 | 0.3946E 05 | 0.4316E 00 | 0.2633E 05 | 0.1754E 06 | 49 |
| COMPONENT OROERE | 0.1126E 07 | 0.7371E 06 | 0.6547E 00 | 0.1295E 04 | 0.2271E 07 | 144 |
| TRAIPIER REPAIRED | 0.1171E 07 | 0.6760E 06 | 0.5771E 00 | 0.2782E 05 | 0.2321E 07 | 126 |

FILE STATISTICS

| FILE NUMBER | ASSOCIATED NODE TYPE | AVERAGE LENGTH | STANDARD DEVIATION | MAXIMUM LENGTH | CURRENT LENGTH | AVERAGE WAITING TIME |
|----------------|-------------------------|-------------------|-----------------------|-------------------|-------------------|-------------------------|
| 1 | | 503.9880 | 2.9791 | 504 | 504 | *80075.0000 |
| 2 | | 2.2563 | 1.4335 | 7 | 2 | 36371.4140 |
| 3 | | 151.0781 | 78.7381 | 295 | 295 | *88874.0000 |
| 4 | | 212.9926 | 1.2547 | 214 | 213 | 7831.7695 |
| 5 | | 71.8998 | 37.5914 | 142 | 142 | *75360.0000 |
| 6 | | 1.0000 | 0.0022 | 2 | 0 | 392.1128 |

REGULAR ACTIVITY STATISTICS

| ACTIVITY INDEX | AVERAGE UTILIZATION | STANDARD DEVIATION | MAXIMUM UTILIZATION | CURRENT UTILIZATION | ENTITY COUNT |
|-------------------|------------------------|-----------------------|------------------------|------------------------|-----------------|
| 1 | 0.2699 | 0.4439 | 1 | 0 | 295 |
| 2 | 0.0025 | 0.0500 | 1 | 0 | 295 |
| 3 | 0.0007 | 0.0256 | 1 | 0 | 295 |
| 4 | 0.0006 | 0.0247 | 1 | 0 | 295 |
| 7 | 0.0071 | 0.0839 | 1 | 0 | 43 |
| 9 | 0.0004 | 0.0205 | 1 | 0 | 22 |
| 6 | 0.0006 | 0.0241 | 1 | 0 | 12 |
| 8 | 0.7183 | 0.4498 | 1 | 0 | 59 |

TRAINER NTBF-HINS 2297.5

APPENDIX F
SLAM HISTOGRAM

***HISTOGRAM NUMBER 1**

FAIL INTARL TIME

| OBSV FREQ | RELA FREQ | CUML FREQ | UPPER CELL LIMIT | 0 | 20 | 40 | 60 | 80 | 100 |
|--------------|--------------|--------------|---------------------|---|----|----|----|----|-----|
| 0 | 0.000 | 0.000 | 0.0000E 00 | + | + | + | + | + | + |
| 120 | 0.444 | 0.444 | 0.1200E 04 | + | + | + | + | + | + |
| 56 | 0.207 | 0.652 | 0.2400E 04 | + | + | + | + | + | + |
| 34 | 0.126 | 0.778 | 0.3600E 04 | + | + | + | + | + | + |
| 27 | 0.100 | 0.878 | 0.4800E 04 | + | + | + | + | + | + |
| 9 | 0.033 | 0.911 | 0.6000E 04 | + | + | + | + | + | + |
| 9 | 0.033 | 0.944 | 0.7200E 04 | + | + | + | + | + | + |
| 6 | 0.022 | 0.967 | 0.8400E 04 | + | + | + | + | + | + |
| 6 | 0.022 | 0.989 | 0.9600E 04 | + | + | + | + | + | + |
| 0 | 0.000 | 0.989 | 0.1080E 05 | + | + | + | + | + | + |
| 1 | 0.004 | 0.993 | 0.1200E 05 | + | + | + | + | + | + |
| 1 | 0.004 | 0.996 | 0.1320E 05 | + | + | + | + | + | + |
| 0 | 0.000 | 0.996 | 0.1440E 05 | + | + | + | + | + | + |
| 1 | 0.004 | 1.000 | INF | + | + | + | + | + | + |
| 270 | | | | + | + | + | + | + | + |

APPENDIX G
DATA COLLECTION FORM
(Fascimile)

[illegible]

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